



Acclimated Entry Systems



SELECT SERIES
STEEL



Our Story...

Bayer Built Woodworks, Inc. was founded in 1982 by the Bayer family. By listening and reacting to the needs of our customers, Bayer Built Woodworks has successfully grown into one of the premier 2-step distributors in the markets that we serve.

Our initial offering of interior pre-hung doors and mouldings, delivered next day, has expanded over the years to include stair parts, exterior doors, columns and pre-finishing service. Our pre-finish and specialty capabilities have proven to be value-added services that our customers have eagerly adopted into their product offerings.

Today our dedicated team of 450+ supports more than 1,000 dealers in 8 states in the upper Mid-West. We are proud to provide quality millwork with unbelievable service!

Mission Statement

The purpose of Bayer Built Woodworks, Inc. is to satisfy the needs of our customers - by providing quality products and unparalleled service. We will achieve profitability through consistent volume growth in a work environment that promotes innovation and values each team member's contribution and growth.



Front cover image
Select Steel Series
Door: HDI
Sidelite: HDU-152-05IW



Acclimated Entry Systems

The Acclimated Entry System	2-7
GET IT FINISHED ™	8-9

Select Series Steel ★★★ 10-33

An extensive collection of steel doors in a variety of panel configurations, glass shapes, & designs.

Why Fiberglass?

Benefits of Fiberglass over Steel	32-34
-----------------------------------	-------

Reference Guide

Nomenclature Guide	35
Handing & Rough Openings	36



Acclimated Entry Systems™



HDI, HDU-152-051W



It's more than just a door, it's a system!

Acclimated Entry Systems are exclusive to Bayer Built Woodworks; our system is a combination of premium components designed and built to meet the extreme conditions of our unpredictable climate. Select a beautiful wood, fiberglass, or steel door and surround it with our "climate enhanced" components. The standard features within our Acclimated Entry Systems allow you to choose a configuration customized to your home's style; one that will enhance the appearance and value of your home.



Every Acclimated Entry System comes standard with state-of-the-art components from Endura that follow the **Certified Powered By Endura** door system program. These components are backed with certified testing and a performance warranty, delivering the highest-performing door systems available in the market.

These components protect your home against leaks, drafts and other intruders better than any other system. The combination of patented sealing and locking systems offers superior performance and deliver nonstop protection at your entryway.



Look for the tag!

This tag means your Endura door components from Bayer Built are Tested, Certified, and Warranted.



Certified Powered By Endura Warranty

Lifetime, non-transferable warranty from the date the Certified Powered By Endura Door System was purchased. There are exclusions the warranty will not cover which include changing components and/or improper installation.

For further information go to: www.enduraproducts.com/certified-powered-by-endura

SYSTEM COMPONENTS



1 FrameSaver® Door Frames

A Frame That Performs

Door components from Endura® have been precisely engineered and strenuously tested to protect your home from air and water infiltration. No rot, mold or water damage of any kind. No insect damage ever. Guaranteed.

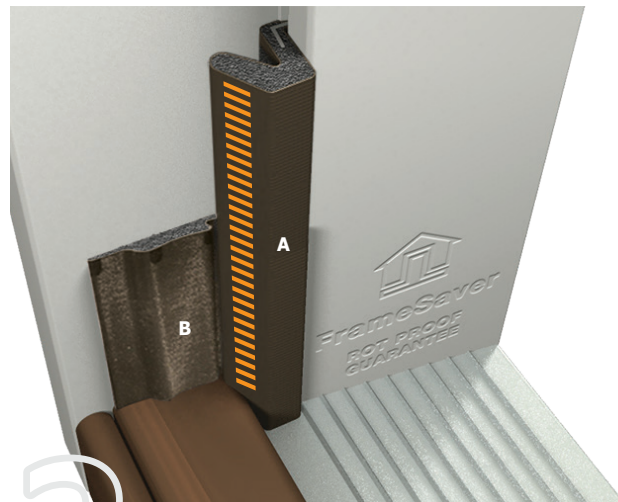
Lifetime Warranty.

FrameSaver door frames from Endura are simply the best door frames on the market. They are so dependable they come with a lifetime warranty.



Patented Composite Bottom

It won't absorb water, won't rot, won't mold & resists insects - even finishes and paints like wood.



2 Weather Seals

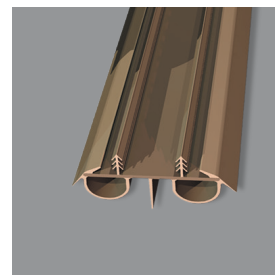
Better Materials, Better Design, Better Performance.

(A) Weatherstrip Increased contact with the door edge for up to 10% greater performance, Low Wick™ foam limits water absorption by 50% for greater durability.

(B) The Simple Solution™ This compression corner with Low Wick™ seals weather stripping at the crucial corner preventing water from percolating up and over the threshold.

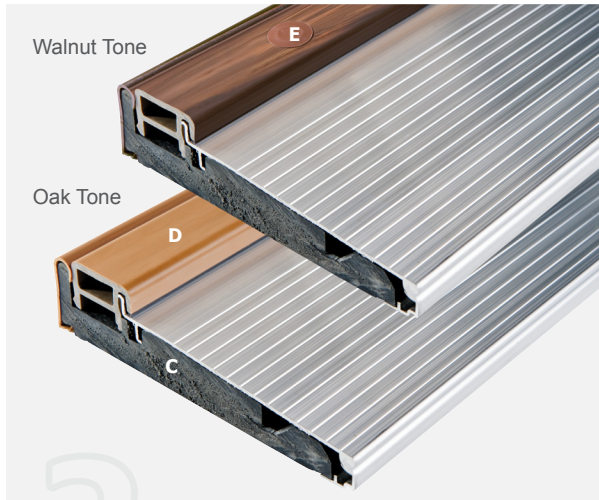
Dual bulb door bottom

Dual extrusions and top-quality design, derived from extensive testing, provide a superior barrier against air and water.



U.S. Patents D571,932;
D599,490; 6,219,971

Acclimated Entry Systems



3 Z-Series Sills

Synthetic Materials Eliminate the Worries of Wood

(C) All-composite substrate

All-composite substrates won't crack, warp or rot. Ever.

(D) Narrow synthetic high dam cap This cap resists fading and wear. It won't warp or rot. A built-in seal keeps out air and water, even in the most severe conditions.

(E) Sealed adjustment screws Patented sealing plugs hide unsightly screws and keep water and dirt away from the adjustment mechanism, maintaining adjustability of the sill cap over time.

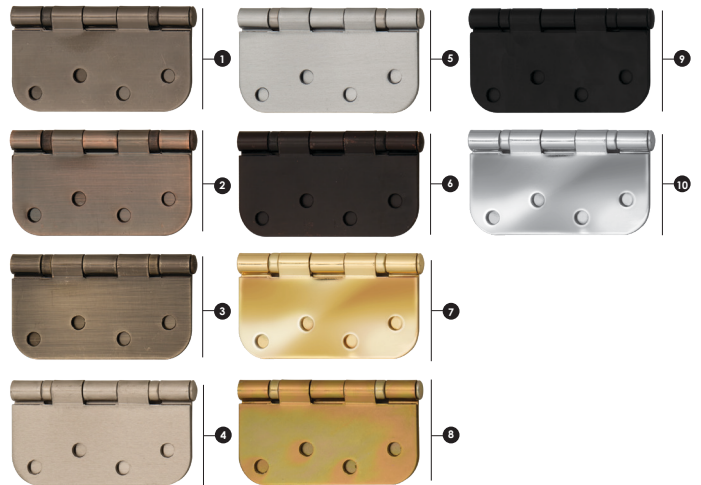
U.S. Patents 5,426,894; 5,588,266, 5,611,173, D354,572, 6,789,358; 7,350,336



4 Hinge Colors

Ball bearing hinges come standard

No upgrade needed! Our door units come with ball bearing hinges as a standard feature. Available in a variety of finishes, you'll be sure to find a color to compliment the other hardware finishes in your home.



- 1 Antique Nickel
- 2 Antique Bronze
- 3 Antique Brass
- 4 Satin Nickel
- 5 Satin Chrome
- 6 Oil Rubbed Bronze
- 7 Bright Brass
- 8 Satin Brass
- 9 Black
- 10 Bright Chrome

ALUMINUM CLAD



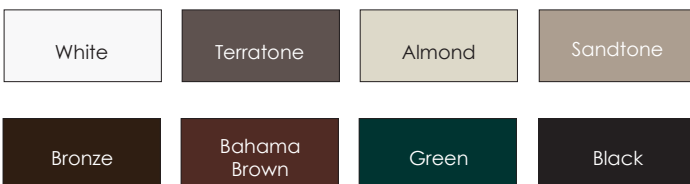
HDA-122-788, HDU-152-788, 4-Lite Internal Grid Low-E Transom

Aluminum Door Cladding

Maintenance-free frame protection for your entry system.

Painting of exterior door frames and door frame trim is eliminated with the use of FrontLine® aluminum clad entry door systems. Providing superior curb appeal, aluminum clad entry door frames are the perfect complement for your entry doors. This attractive powder-coated, extruded aluminum is perfect for the homeowner looking for little to no maintenance.

In-Stock Aluminum Entry Door Clad Colors



Acclimated Entry Systems



Inswing
Crownline
Brickmould



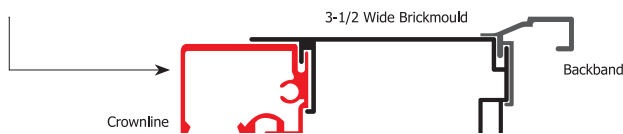
Inswing
Classic
Brickmould



Outswing



Crownline Brickmould accessories



This product does not have any exposed fasteners, does not require any painting, will not dent or wave like roll formed material and is more durable than vinyl.

Aluminum Garage Cladding



Match your garage door frames to your entry door frames for one beautiful unified look! FrontLine® aluminum garage door frames are virtually indestructible, and are available in two options.

The **All-Aluminum** garage door frame does not contain any wood, therefore no rot, no water-wicking, no warping, no bug infestation and no maintenance.

The **Classic Clad** system is designed to be applied to existing framing lumber on new or retrofit openings.

In-Stock Garage Clad Colors

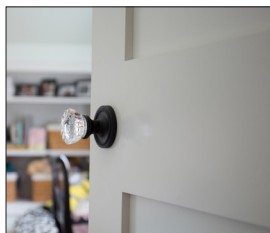


*Printed colors are intended for reference purposes only, the colors shown are not accurate for color matching.

PRE-FINISH CAPABILITIES



The simplicity of using pre-finished millwork alleviates the hassle of having to finish your doors and millwork on-site. Choosing Bayer Built Woodworks to pre-finish our quality products is the best way to guarantee you will be satisfied with the end result. Bayer Built uses only the highest quality stains and finishes in our staining and painting processes. Our color offering is designed to blend with and complement stock colors of other industry products such as siding and windows.





Paint Capabilities

Bayer Built painted products are carefully inspected and all surfaces are prepped to remove any imperfections resulting from the manufacturing or handling processes.

First, all painted products receive a coat of primer specially formulated for compatibility and adhesion with our paints. We use the highest quality paints available and offer over 40 pre-mixed colors designed to blend with and complement stock colors of other building industry products such as siding and windows. Contact your local dealer to view our current paint selection guide. ▶

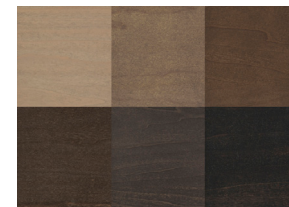


We Offer Over **40** Pre-Mixed Colors



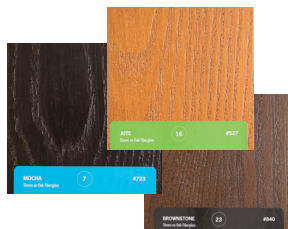
New The North Shore Collection

Inspired by the beauty of our own landscape along the North Shore of Minnesota's Lake Superior, we've launched a special set of gray-toned colors in both paint and stain. Ranging from light to dark with warm and cool undertones available, these finishes blend beautifully with the most popular gray stained cabinets trending now in the kitchen and bath industry.



Stain Capabilities

All products stained at Bayer Built are inspected thoroughly and prepped to prepare the surface to best accept stain and remove oils, scuffs, and any other imperfections resulting from the handling and manufacturing process. Our attention to detail, careful prep, and top grade stains and glazes assure you the highest quality finish available.



We have color tools available to help you pick a new stain color or match the existing woodwork in your home!

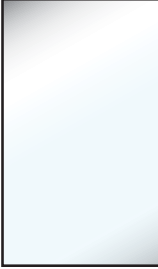

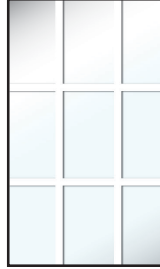





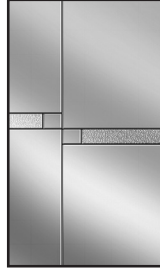


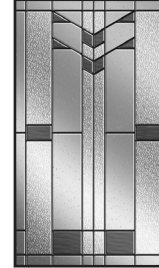



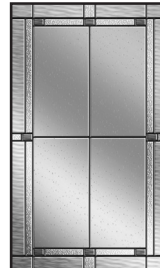
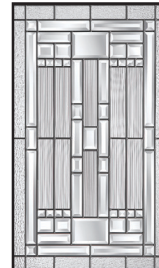
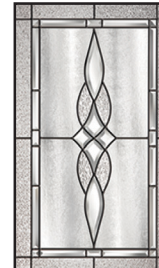
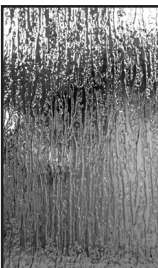

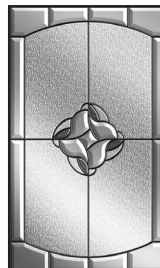
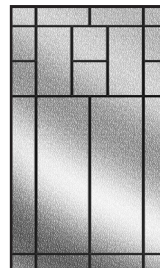




SELECT SERIES

STEEL



PG. 14-15 	PG. 16-17 	PG. 18-19 	PG. 18-19 	PG. 20-21 	PG. 20-21 
010 - CLEAR	BLIND LITES	IW - INTERNAL WHITE	IT - INTERNAL TAN	676 - BERKLEY	788 - CALANDRA
PG. 20-21 	PG. 22-23 	PG. 22-23 	PG. 24-25 	PG. 22-23 	PG. 24-25 
341 - CHELSEA	115 - CHORD	661 - CRUZ	328 - ELEMENT	627 - FOCUS	312 - FRONTIER
PG. 26-27 	PG. 26-27 	PG. 26-27 	PG. 28-29 	PG. 28-29 	PG. 28-29 
517 - GEORGIAN	638 - IMPERIAL	686 - KORDELLA	331 - MARCO	366 - NAPLES	664 - PRESTIGE
PG. 30-31 	PG. 30-31 	PG. 30-31 	PG. 32-33 		
RALE - RAIN	668 - ROSEDALE	467 - ROZET	928 - OPTIMUS		

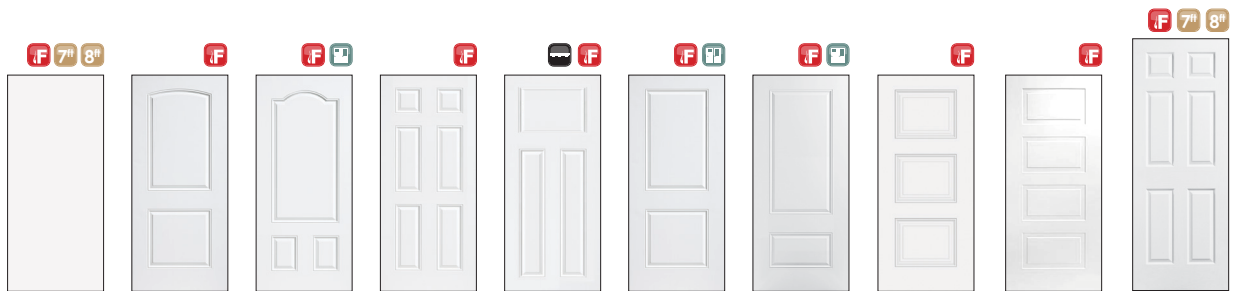
SELECT SERIES STEEL



HDI-217-LE



HDH



Select Steel
Pre-Finish White
Closer Panic

HDA
HDAW
HDA-CP

HDB

HDC
HDCW

HDG
HDGW
HDG-CP

HDI
HDIW

HDK

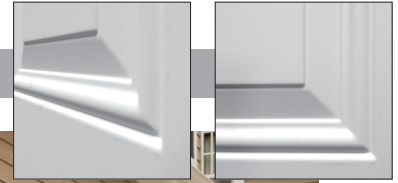
HDMW

HDN

HDH
HDHW

HDG

PANEL DETAIL



HDG



HDD-107-328

The Select Series Steel is a collection of premium steel doors with high definition panels and a smooth surface that is ideal for painting. With many decorative and clear glass styles and shapes and several door panel configurations available, the Select Series Steel offers tons of options to fit the style of any home. Featuring high definition 24 gauge steel, a polyurethane foam core for thermal protection, and formed steel edge construction for rigidity, security, and fire protection.



HDG



9545 - HDI Dentil

Add detail to your craftsman style door with our dentil option.

Performance	★★★★☆
Panel	Embossed
Surface	Smooth
Edge Material	Interlocking Steel
Stile Core Material	N/A
Finish	Paint
Slab Warranty	15 Years
Glass Warranty	10 Yrs Deco 5 Yrs Clear
Bottom Material	Composite or Steel
Surface Thickness	.0201
Maintenance	Low

Budget	\$\$
Dent Resistant	No
Rust Proof	No
Multipoint Lock	N/A



Add Dentil Steel: HDI



Fire Rated 20min.



Available in 7 feet Doors and Sidelites

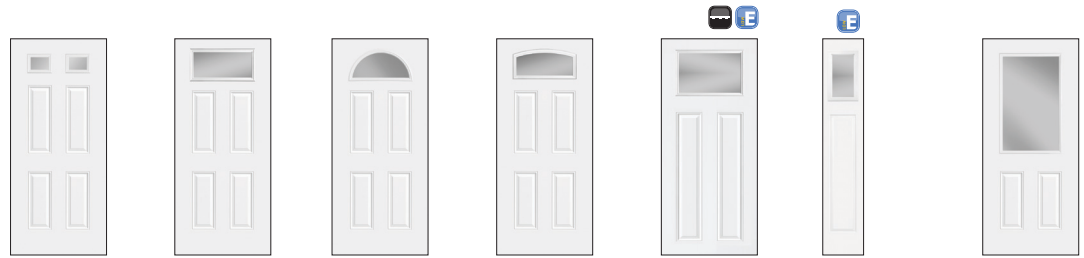
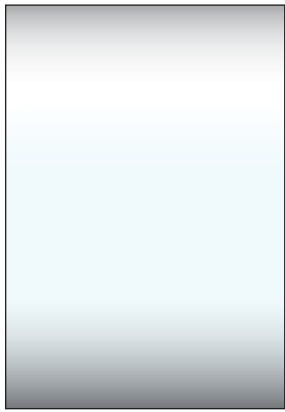


Available in 8 feet Doors and Sidelites



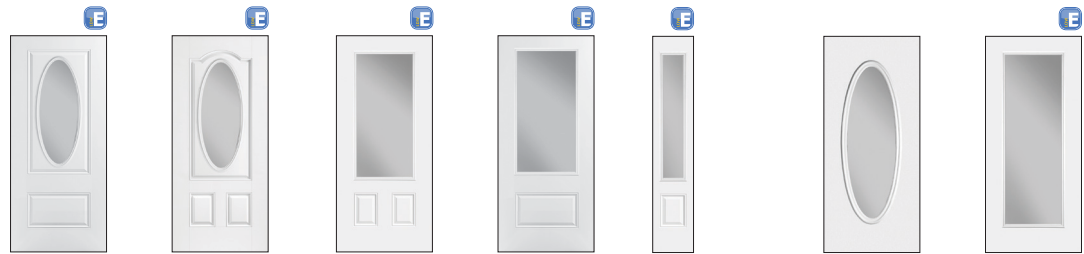
3'0" Only 2'8" or 2'6" Not available

CLEAR 010



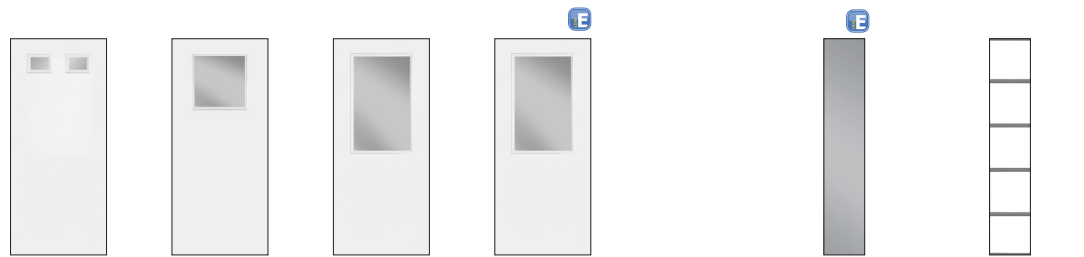
Select Steel
Pre-Finish White ▷

HDG-680-010 HDD-228-010 HDD-135-010 HDD-137-010 HDI-217-LE HDR-617-LE HDG-106-010
 HDGW-680-010 HDDW-228-010 HDDW-135-010 HDDW-137-010 HDGW-106-010



Select Steel
Pre-Finish White ▷

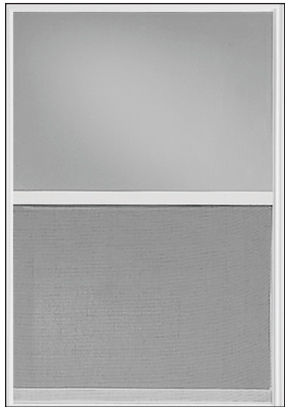
HDMW-304-LE HDC-304-LE HDC-404-LE HDMW-404-LE HDT-450-LE HDA-300-010 HDA-122-LE
 HDCW-304-LE* HDCW-404-LE* HDTW-450-LE HDAW-300-010 HDAW-122-LE



Select Steel
Pre-Finish White ▷

HDA-680-010 HDA-108-010 HDA-106-010 HDA-106-LE DS100E G1_DS5L
 HDAW-108-010 HDAW-106-010 HDAW-106-LE (grid for DS100E)

VENT 160



Select Steel
Pre-Finish White ▷

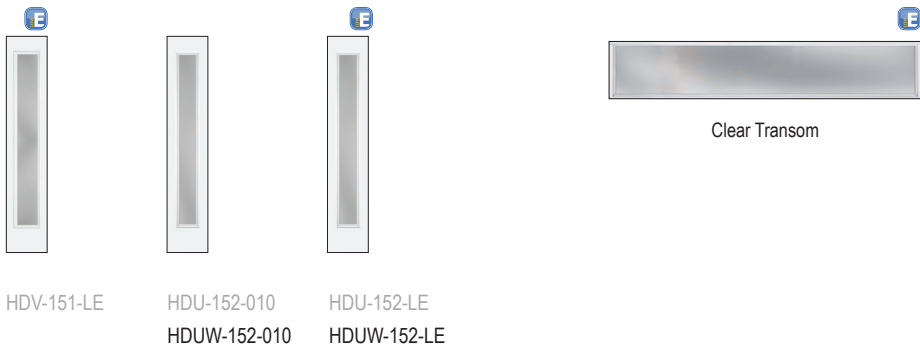
HDA-106-160 HDG-106-160 HDK-106-160
 HDAW-106-160 HDGW-106-160



HDG-106-160



HDG-106-LE HDGW-106-LE HDG-129-010 HDGW-129-010 HDG-129-LE HDGW-129-LE HDK-106-010 HDK-106-LE HDS-129-010 HDSW-129-010 HDS-129-LE HDSW-129-LE



HDV-151-LE HDU-152-010 HDUW-152-010 HDU-152-LE HDUW-152-LE

8'

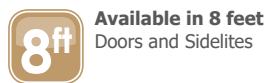
Select Steel



HDA-810-LE DS100E



HDI-217-LE, HDR-617-LE, Dentil



BLIND LITES



Select Steel
Pre-Finish White ▷

HDA-B106-010
HDAW-B106-010

HDA-B106-09IW
HDAW-B106-09IW

HDG-B106-010
HDGW-B106-010

HDG-B106-09IW
HDGW-B106-09IW

HDK-B106-010

HDK-B106-09IW

HDG-B129-010
HDGW-B129-010



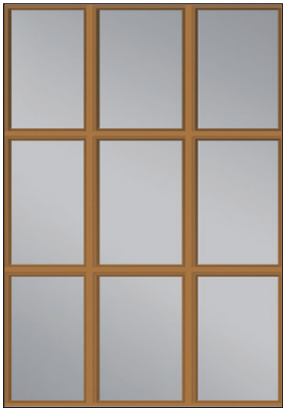
Select Steel
Pre-Finish White ▷

HDS-B129-010
HDSW-B129-010

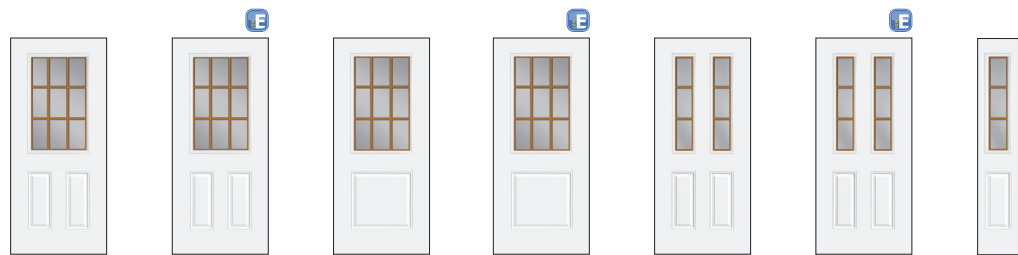
HDA-B122-010
HDAW-B122-010

HDA-B122-15IW
HDAW-B122-15IW

HDU-B151-010
HDUW-B151-010



EXTERNAL GRID



Select Steel

HDG-106-09WG

HDG-106-09WGLE

HDK-106-09WG

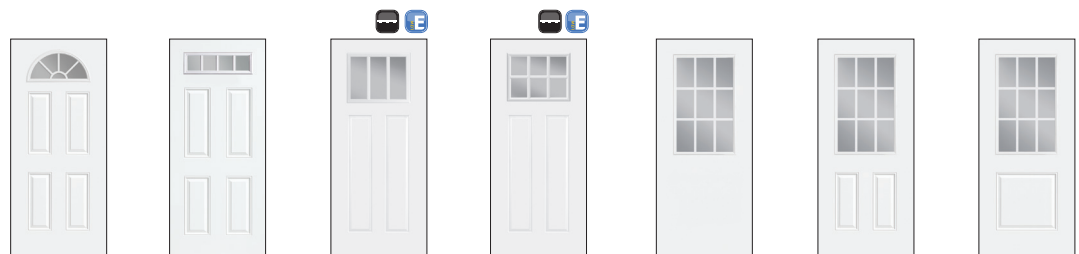
HDK-106-09WGLE

HDG-129-03WG

HDG-129-03WGLE

HDS-129-03WG

Removable Wood Grid



Select Steel
Pre-Finish White ▷

HDD-135-05E
HDDW-135-05E

HDD-822-04E
HDDW-822-04E

HDI-217LE-03E

HDI-217LE-06E

HDA-106-09E

HDG-106-09E

HDK-106-09E

WHITE INTERNAL BLIND



HDA-B122-010

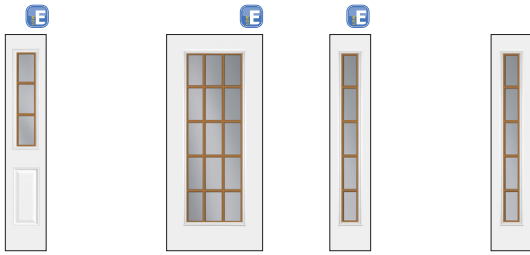
PRIVACY RATING
1 2 3 4 5 6 7 8 9



HDG-B106-010

WOOD & WHITE EXTERNAL GRIDS

PRIVACY RATING
1 2 3 4 5 6 7 8 9



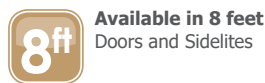
HDS-129-03WGLE HDA-122-15WGLE HDU-152-05WGLE HDU-152-05WG
Removable Wood Grid



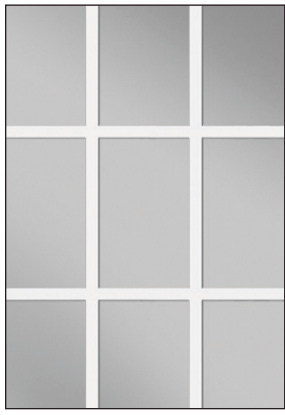
Wood Grid available to fit clear Low-E Transoms



HDG-106-09E, S.O. HDS-129-03E



INTERNAL GRID



Select Steel

Pre-Finish White ▷

HDD-135-05IW
HDDW-135-05IW

HDA-106-09IW
HDAW-106-09IW

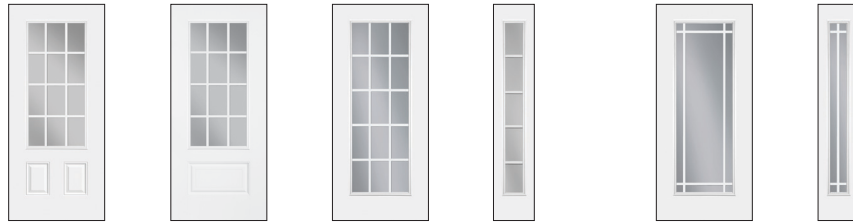
HDK-106-09IW

HDG-106-09IW
HDGW-106-09IW

HDS-129-03IW
HDSW-129-03IW

HDG-129-03IW
HDGW-129-03IW

HDA-106-09PIW
HDAW-106-09PIW



Select Steel

Pre-Finish White ▷

HDC-404-12IW
HDCW-404-12IW*

HDMW-404-12IW

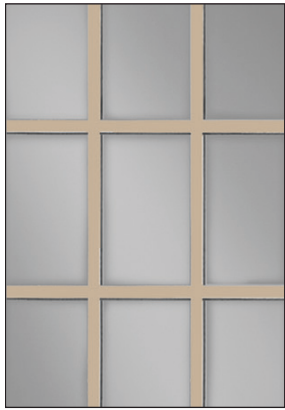
HDA-122-15IW
HDAW-122-15IW

HDU-152-05IW
HDUW-152-05IW

HDA-122-09PIW
HDAW-122-09PIW

HDU-152-06PIW
HDUW-152-06PIW

INTERNAL GRID



Select Steel

Pre-Finish White ▷

HDA-106-09IT
HDAW-106-09IT

HDG-106-09IT
HDGW-106-09IT

HDK-106-09IT

HDG-129-03IT
HDGW-129-03IT

HDS-129-03IT
HDSW-129-03IT

HDA-106-09PIT
HDAW-106-09PIT

HDG-106-09PIT
HDGW-106-09PIT



Select Steel

Pre-Finish White ▷

HDA-122-15IT
HDAW-122-15IT

HDU-152-05IT
HDUW-152-05IT

HDA-122-09PIT
HDAW-122-09PIT

HDU-152-06PIT
HDUW-152-06PIT

DS5LIET

WHITE INTERNAL GRID



HDG-106-09PIW
HDGW-106-09PIW



HDK-106-09PIW



HDG-129-06PIW
HDGW-129-06PIW



HDS-129-06PIW
HDSW-129-06PIW



DS5LIE



DS06PIW



E 4 lite Low-E transom | Internal White



E 5 lite Low-E transom | Internal White



HDA-122-09PIW, HDU-152-06PIW

TAN INTERNAL GRID



HDK-106-09PIT



HDG-129-06PIT
HDGW-129-06PIT



HDS-129-06PIT
HDSW-129-06PIT



E 4 lite Low-E transom | Internal Sand



E 5 lite Low-E transom | Internal Sand



HDA-122-15IT, HDU-152-05IT



Add Dentil
Steel: HDI



Fire Rated
20min.



Available in 8 feet
Doors and Sidelites



3'0" Only
2'8" or 2'6"
Not available

BERKLEY 676



Select Steel
Pre-Finish White ▷

HDA-106-676
HDAW-106-676

HDG-106-676
HDGW-106-676

HDG-129-676
HDGW-129-676

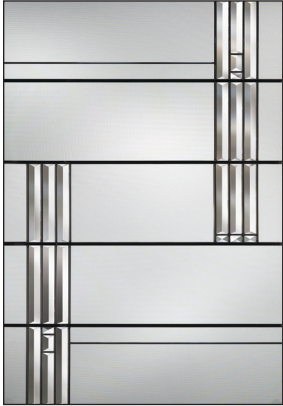
HDK-106-676

HDS-129-676
HDSW-129-676

HDC-404-676
HDCW-404-676*

HDMW-404-676

CALANDRA 788



Select Steel
Pre-Finish White ▷

HDC-404-788
HDCW-404-788*

HDMW-404-788

HDT-450-788
HDTW-450-788

HDA-122-788
HDAW-122-788

HDU-152-788
HDUW-152-788

CHELSEA 341



Select Steel
Pre-Finish White ▷

HDC-404-341
HDCW-404-341*

HDMW-404-341

HDT-450-341
HDTW-450-341

HDA-122-341
HDAW-122-341

HDU-152-341
HDUW-152-341

ANTIQUE PATINA CAMING

GRANITE BEVELED
GRANITE GLASS
CLEAR BEVELED



HDT-450-676
HDTW-450-676

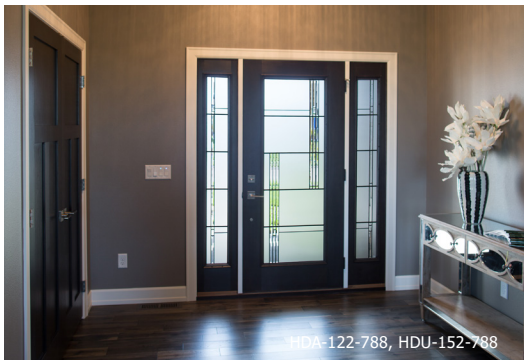
HDU-152-676
HDUW-152-676



BLACK CHROME CAMING

MISTLITE
CLEAR BEVELED

Black Chrome Caming may vary in appearance due to lighting, time of day and/or viewing angles.



ANTIQUE BLACK CAMING

CLEAR BAROQUE
CLEAR BEVELED



Low-E Glass
(Clear Only)



Add Dentil
Steel: HDI



Fire Rated
20min.

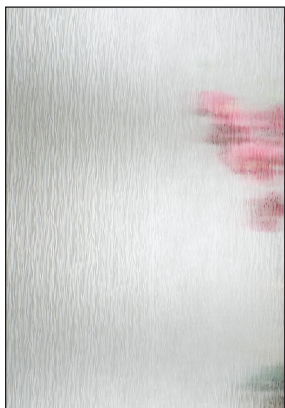


Available in 8 feet
Doors and Sidelites



3'0" Only
2'8" or 2'6"
Not available

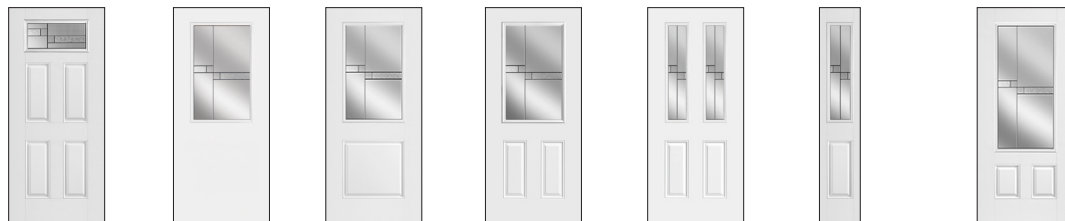
CHORD 115



Select Steel
Pre-Finish White ▷

HDD-228-115	HDA-106-115	HDG-106-115	HDK-106-115	HDG-129-115	HDS-129-115	HDC-404-115
HDDW-228-115	HDAW-106-115	HDGW-106-115		HDGW-129-115	HDSW-129-115	HDCW-404-115*

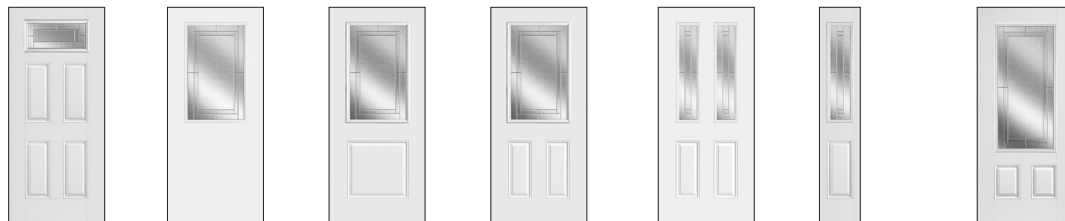
CRUZ 661



Select Steel
Pre-Finish White ▷

HDD-228-661	HDA-106-661	HDK-106-661	HDG-106-661	HDG-129-661	HDS-129-661	HDC-404-661
	HDAW-106-661		HDGW-106-661	HDGW-129-661	HDSW-129-661	HDCW-404-661*

FOCUS 627



Select Steel
Pre-Finish White ▷

HDD-228-627	HDA-106-627	HDK-106-627	HDG-106-627	HDG-129-627	HDS-129-627	HDC-404-627
HDDW-228-627	HDAW-106-627		HDGW-106-627	HDGW-129-627	HDSW-129-627	HDCW-404-627*

TEXTURED GLASS



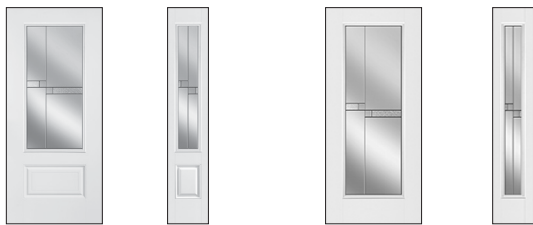
HDMW-404-115 HDT-450-115 HDA-122-115 HDU-152-115
 HDTW-450-115 HDAW-122-115 HDUW-152-115

PRIVACY RATING
 1 2 3 4 5 6 7 8 **9**



ANTIQUE BLACK CAMING

MISTLITE, GRANITE & CLEAR



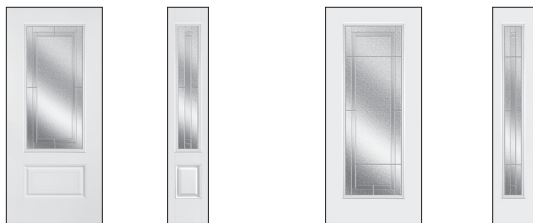
HDMW-404-661 HDT-450-661 HDA-122-661 HDU-152-661
 HDTW-450-661 HDAW-122-661 HDUW-152-661

PRIVACY RATING
 1 2 3 4 5 6 7 8 **9**



PLATINUM CAMING

GRANITE & CLEAR



HDMW-404-627 HDT-450-627 HDA-122-627 HDU-152-627
 HDTW-450-627 HDAW-122-627 HDUW-152-627

PRIVACY RATING
 1 2 3 4 5 6 7 8 **9**



Low-E Glass
 (Clear Only)



Add Dentil
 Steel: HDI



Fire Rated
 20min.



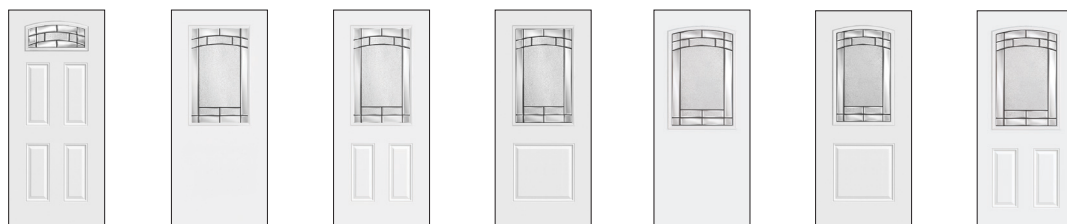
Available in 8 feet
 Doors and Sidelites



3'0" Only
 2'8" or 2'6"
 Not available



ELEMENT 328



Select Steel

Pre-Finish White ▷

HDD-137-328

HDDW-137-328

HDA-106-328

HDAW-106-328

HDG-106-328

HDGW-106-328

HDK-106-328

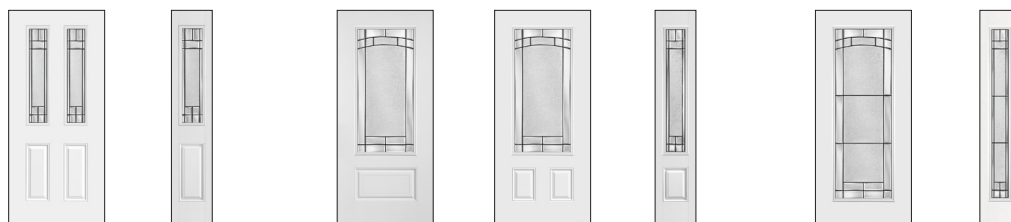
HDA-107-328

HDAW-107-328

HDB-107-328

HDD-107-328

HDDW-107-328



Select Steel

Pre-Finish White ▷

HDG-129-328

HDGW-129-328

HDS-129-328

HDSW-129-328

HDMW-404-328

HDC-404-328

HDCW-404-328*

HDT-450-328

HDTW-450-328

HDA-122-328

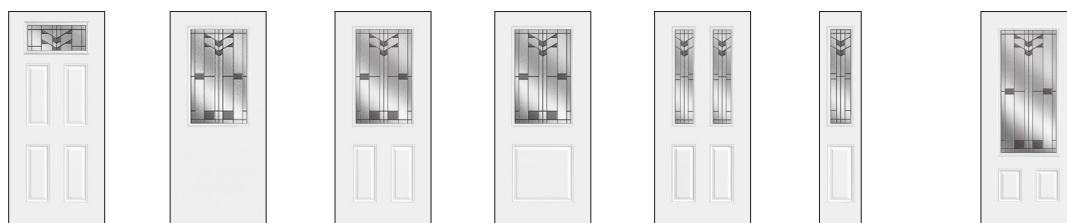
HDAW-122-328

HDU-152-328

HDUW-152-328



FRONTIER 312



Select Steel

Pre-Finish White ▷

HDD-228-312

HDDW-228-312

HDA-106-312

HDAW-106-312

HDG-106-312

HDGW-106-312

HDK-106-312

HDG-129-312

HDGW-129-312

HDS-129-312

HDSW-129-312

HDC-404-312

HDCW-404-312*



HDMW-404-312

HDT-450-312
HDTW-450-312

HDU-152-312
HDUW-152-312

ANTIQUE BLACK CAMING

- CLEAR BEVELED
- GRANITE BEVELED
- GRANITE

PRIVACY RATING

- 1
- 2
- 3
- 4
- 5
- 6**
- 7
- 8
- 9



328 Decorative Transom Available



HDG-106-328

ANTIQUE BLACK CAMING

- PEAR
- GREY WATER
- SEEDY

PRIVACY RATING

- 1
- 2
- 3
- 4**
- 5
- 6
- 7
- 8
- 9



HDG-129-312, HDS-129-312



Low-E Glass
(Clear Only)



Add Dentil
Steel: HDI



Fire Rated
20min.



Available in 8 feet
Doors and Sidelites



3'0" Only
2'8" or 2'6"
Not available

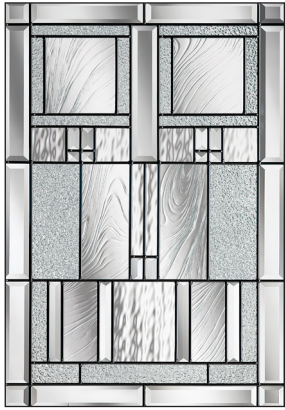


GEORGIAN 517



Select Steel
Pre-Finish White ▷

HDA-106-517	HDG-106-517	HDK-106-517	HDG-129-517	HDS-129-517	HDC-304-517		
HDAW-106-517	HDGW-106-517		HDGW-129-517	HDSW-129-517	HDCW-304-517*	HDMW-304-517	

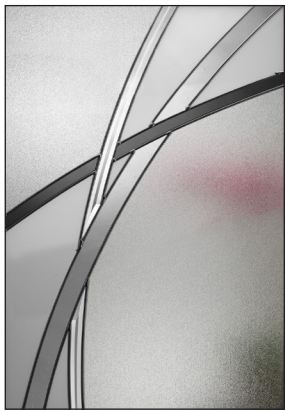


IMPERIAL 638



Select Steel
Pre-Finish White ▷

HDA-106-638	HDG-106-638	HDK-106-638	HDG-129-638	HDS-129-638	HDC-404-638		
HDAW-106-638	HDGW-106-638		HDGW-129-638	HDSW-129-638	HDCW-404-638*	HDMW-404-638	



KORDEZZA 686



Select Steel
Pre-Finish White ▷

HDD-228-686	HDA-106-686	HDG-106-686	HDK-106-686	HDG-129-686	HDS-129-686	HDC-404-686	
HDDW-228-686	HDAW-106-686	HDGW-106-686		HDGW-129-686	HDSW-129-686	HDCW-404-686*	

PLATINUM CAMING

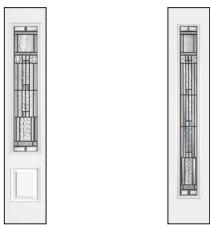
GLUE CHIP
CLEAR BEVELED



HDC-404-517 HDMW-404-517*
HDCW-404-517* HDT-450-517 HDTW-450-517
HDA-300-517 HDAW-300-517
HDU-152-517 HDUW-152-517

BLACK CHROME CAMING*

CLEAR WATERGLASS
CLEAR BAROQUE
GRANITE
CLEAR BEVELED



HDT-450-638 HDU-152-638
HDTW-450-638 HDUW-152-638

* Black Chrome Caming may vary in appearance due to lighting, time of day and/or viewing angles.



HDC-404-638

ANTIQUE BLACK CAMING

DARK GRAY
PEARL
SEED



HDMW-404-686 HDT-450-686 HDA-122-686 HDU-152-686
HDTW-450-686 HDAW-122-686 HDUW-152-686



HDA-122-686, HDU-152-686



Low-E Glass
(Clear Only)



Add Dentil
Steel: HDI



Fire Rated
20min.



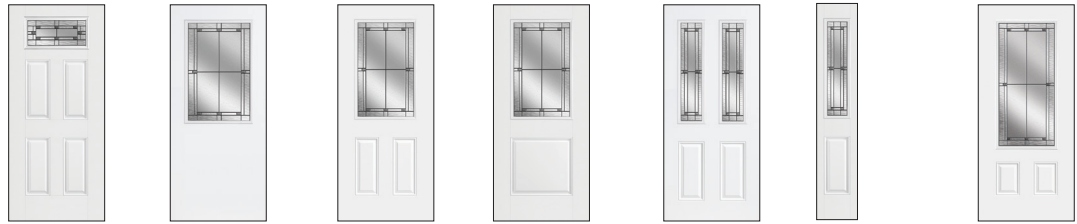
Available in 8 feet
Doors and Sidelites



3'0" Only
2'8" or 2'6"
Not available



MARCO 331



Select Steel

Pre-Finish White ▷

HDD-228-331

HDDW-228-331

HDA-106-331

HDAW-106-331

HDG-106-331

HDGW-106-331

HDK-106-331

HDG-129-331

HDGW-129-331

HDS-129-331

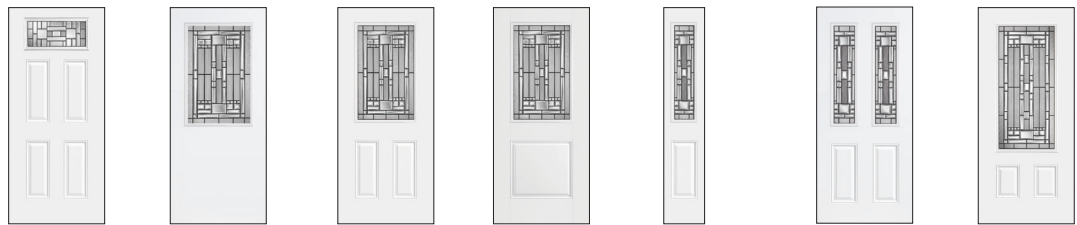
HDSW-129-331

HDC-404-331

HDCW-404-331*



NAPLES 366



Select Steel

Pre-Finish White ▷

HDD-228-366

HDDW-228-366

HDA-106-366

HDAW-106-366

HDG-106-366

HDGW-106-366

HDK-106-366

HDS-129-366

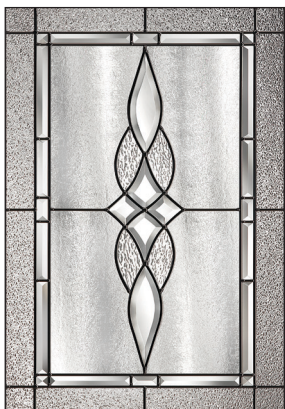
HDSW-129-366

HDG-129-366

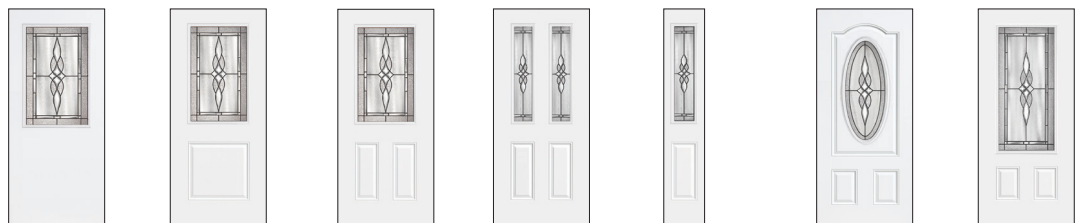
HDGW-129-366

HDC-404-366

HDCW-404-366*



PRESTIGE 664



Select Steel

Pre-Finish White ▷

HDA-106-664

HDAW-106-664

HDK-106-664

HDG-106-664

HDGW-106-664

HDG-129-664

HDGW-129-664

HDS-129-664

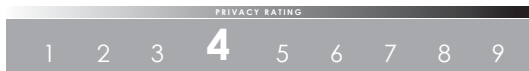
HDSW-129-664

HDC-305-664

HDCW-305-664*

HDC-404-664

HDCW-404-664*



ANTIQUE BLACK CAMING

- CLEAR WATER
- GRAY WATER
- GRANITE
- SEEDY



331 Decorative Transom Available

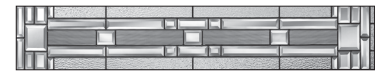


HDMW-404-331 HDT-450-331 HDU-152-331
 HDTW-450-331 HDUW-152-331

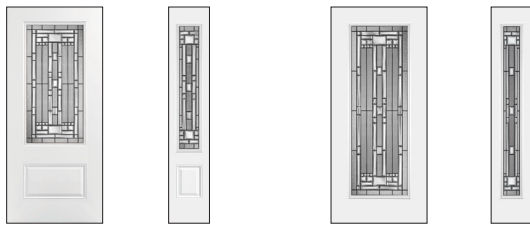


ANTIQUE BLACK CAMING

- CLEAR BEVELED
- NARROW REED
- GRANITE



366 Decorative Transom Available



HDMW-404-366 HDT-450-366 HDA-122-366 HDU-152-366
 HDTW-450-366 HDAW-122-366 HDUW-152-366



BLACK CHROME CAMING

- CLEAR BEVELED
- SPARKOLITE
- CHINCHILLA
- HAMMER

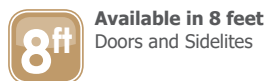
* Black Chrome Caming may vary in appearance due to lighting, time of day and/or viewing angles.



HDMW-404-664, HDTW-450-664



HDMW-305-664 HDMW-404-664 HDT-450-664 HDU-152-664
 HDTW-450-664 HDUW-152-664





RAIN RALE



Select Steel
Pre-Finish White ▷

HDA-106-RALE	HDK-106-RALE	HDG-106-RALE	HDG-129-RALE	HDS-129-RALE	HDC-404-RALE	HDMW-404-RALE
HDAW-106-RALE		HDGW-106-RALE	HDGW-129-RALE	HDSW-129-RALE	HDCW-404-RALE*	



ROSEDALE 668

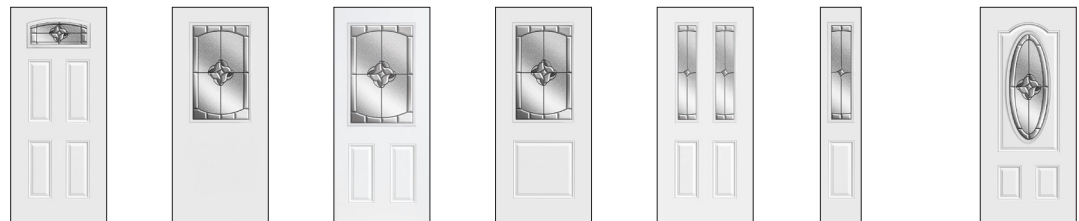


Select Steel
Pre-Finish White ▷

HDA-106-668	HDK-106-668	HDG-106-668	HDG-129-668	HDS-129-668	HDC-404-668	HDMW-404-668
HDAW-106-668		HDGW-106-668	HDGW-129-668	HDSW-129-668	HDCW-404-668*	



ROZET 467



Select Steel
Pre-Finish White ▷

HDD-137-467	HDA-106-467	HDG-106-467	HDK-106-467	HDG-129-467	HDS-129-467	HDC-304-467
HDDW-137-467	HDAW-106-467	HDGW-106-467		HDGW-129-467	HDSW-129-467	HDCW-304-467*

TEXTURED GLASS

PRIVACY RATING
1 2 3 4 5 6 7 8 **9**



HDA-122-RALE
HDAW-122-RALE



HDU-152-RALE
HDUW-152-RALE



HDG-129-RALE

ANTIQUE PATINA CAMING

PRIVACY RATING
1 2 3 4 5 **6** 7 8 9

CLEAR BEVELED
SPARKOLITE
CHINCHILLA
HAMMER



HDT-450-668
HDTW-450-668



HDU-152-668
HDUW-152-668



HDC-404-668, DS100E

PRIVACY RATING
1 2 3 4 5 **6** 7 8 9

ANTIQUE BLACK CAMING

CLEAR BEVELED GLASS
PALE GREY WATER GLASS
GRANITE GLASS
PEAR GLASS



HDMW-304-467



HDC-404-467
HDCW-404-467*



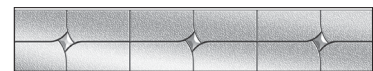
HDMW-404-467



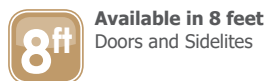
HDT-450-467
HDTW-450-467



HDU-152-467
HDUW-152-467



467 Decorative Transom Available





OPTIMUS 928

WROUGHT IRON CAMING
 TEMPERED GRANITE GLASS
 (INSIDE FACING)



Select Steel	HDC-404-928	HDT-450-928	HDA-122-928	HDU-152-928	
Pre-Finish White ▶	HDCW-404-928*	HDMW-404-928	HDTW-450-928	HDAW-122-928	HDUW-152-928

* SKU's shown in this color indicate 3'0" only (2'8" or 2'6" not available)



MAKE THE SWITCH

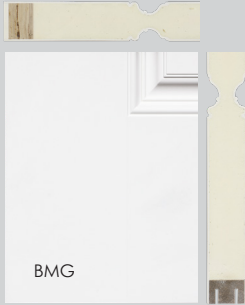
Steel doors have been the go-to exterior door for years... But we're here to point out why you should make the switch from steel to fiberglass.

PRIVACY RATING

1 2 3 4 5 6 7 **8** 9



Why Fiberglass?



Bottom Rail & Stile Profile



HDG



High-Definition Panel Profile



Embossed Panel Profile



Designer Series

Fiberglass
★★★★☆
High-Definition
Smooth & Textured
Composite
LVL
Stain or Paint
25 Years
10 Yrs Deco 5 Yrs Clear
Composite
.0625
Low
\$\$\$
Yes
Yes
Available

vs.

Performance

Panel

Surface

Edge Material

Stile Core Material

Finish

Slab Warranty

Glass Warranty

Bottom Material

Surface Thickness

Maintenance

Budget

Dent Resistant

Rust Proof

Multipoint Lock

Select Series

Steel
★★★☆☆
Embossed
Smooth
Interlocking Steel
N/A
Paint
15 Years
10 Yrs Deco 5 Yrs Clear
Composite or Steel
.0201
Low
\$\$
No
No
N/A

Regardless of your choice whether it be steel or fiberglass, you can rest assured that the product development team at Bayer Built has researched and tested the doors we offer and stand behind the products we distribute.

Why? Fiberglass?

MAKE THE SWITCH



Elite (Smooth)								EMPI					EMPQ
Designer (SMOOTH)	BMA		BMC	BMD	BME	BMG			BMK	BML			
Select Steel (SMOOTH)	HDA	HDB	HDC	HDD		HDG	HDH	HDI	HDK		HDM	HDN	

Our smooth fiberglass door offering is extensive, paired with our textured fiberglass offering it surpasses the panel & glass design combinations available in steel. All of our textured fiberglass doors can be stained or painted.



Stronger Warranty



Dent Proof



Better Paint Adhesion



Detailed Panel Definition



Rust Proof

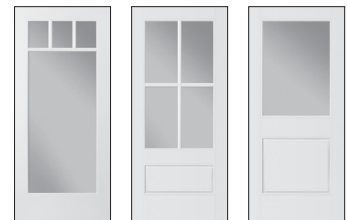


Greater Value

For more information on smooth or textured fiberglass exterior doors, ask your nearest Acclimated Entry Systems dealer for a copy of our Fiberglass Door Brochure, or check them out on bayerbuilt.com



VistaGrande



Be sure to check out our robust line of Vista Grande Flush-Glazed Fiberglass doors, which are the ideal door for maximum viewing capability! These can also found in the fiberglass door brochure.

STEEL NOMENCLATURE

The below diagram indicates how to determine the correct letter/number combination for the door you are interested in pricing. Follow steps 1-4 to compile the sku for your door.

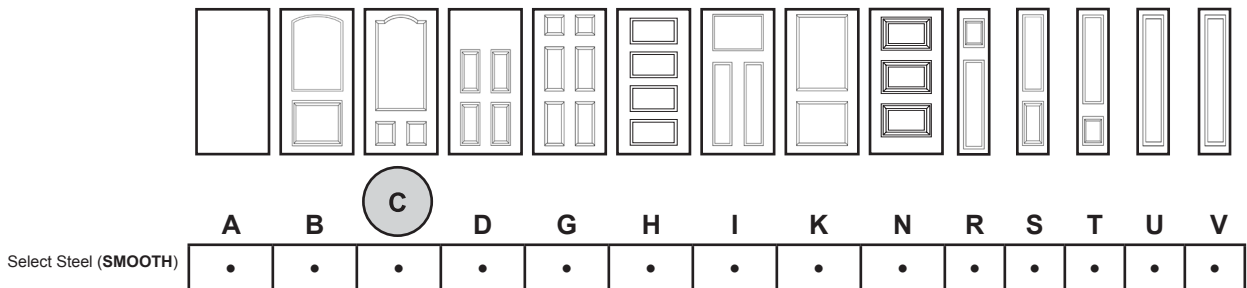
** See the Stock Pre-Finish section for Pre-Finish White (PFW) Stock options



HDC - 404 - 328 **Door Detail** example

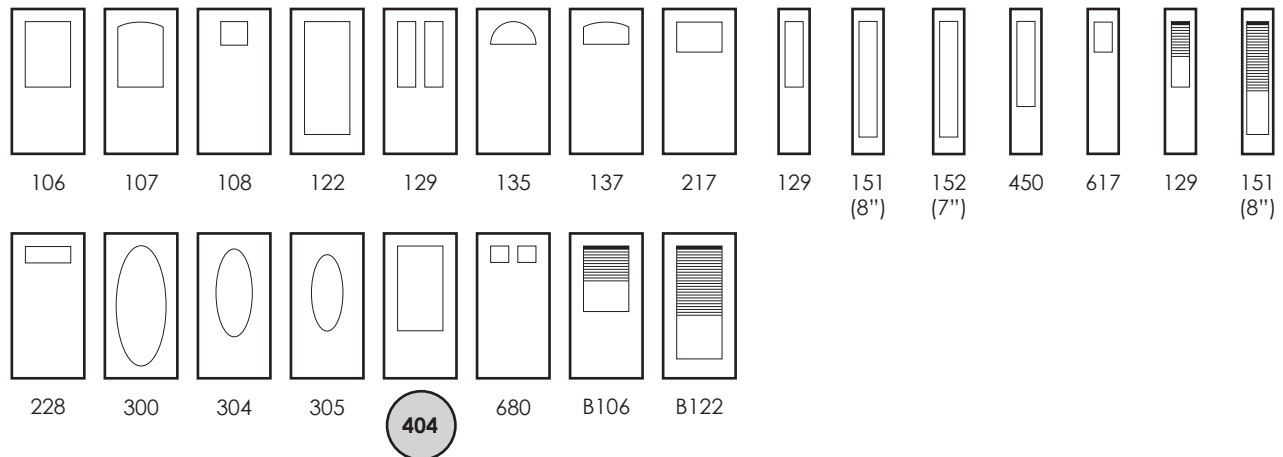
- The first two letters references the door **Series**: Select series **Steel** = **HD**
- The third letter references the door **Panel** style.

HDC-404-328



HDC - 404 - 328 **Glass Shape**

- The first series of 3 numbers reference the glass **Shape/Size**.



HDC - 404 - 328 **Glass Design**

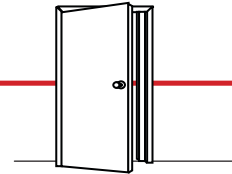
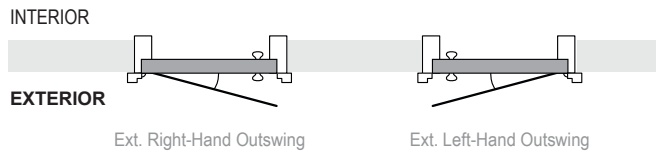
- The last three numbers reference the **Glass** Design.

Berkley	676	Clear Low-E	LE	Focus	627	Naples	366
Calandra	788	Cruz	661	Frontier	312	Optimus	928
Chelsea	341	Element	328	Georgian	517	Prestige	664
Chord	115			Imperial	638	Rain	RALE
Clear	010			Kordella	686	Rosedale	668
				Marco	331	Rozet	467

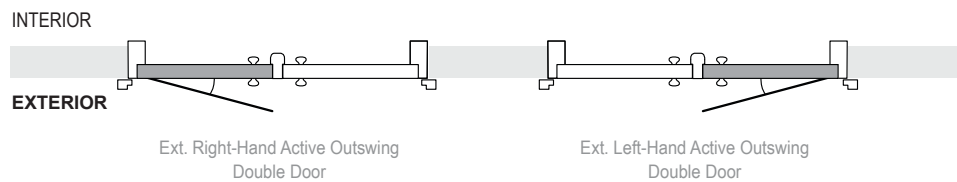
HANDING & ROUGH OPENINGS

exterior **Outswing** door handing

single door



double door



INTERIOR

EXTE-
RIOR

Left-Hand Outswing
with stationary on Knob Side

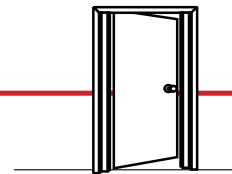
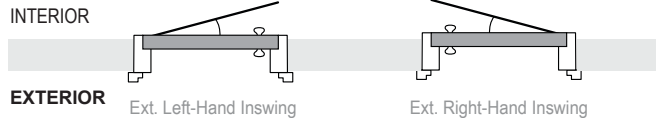
Left-Hand Outswing
with stationary on Hinge Side

Right-Hand Outswing
with stationary on Knob Side

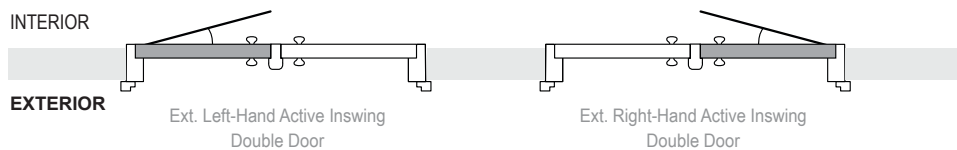
Right-Hand Outswing
with stationary on Hinge Side

exterior **Inswing** door handing

single door



double door



INTERIOR

EXTERIOR

Left-Hand Inswing
with stationary on Hinge Side

Left-Hand Inswing
with stationary on Knob Side

Right-Hand Inswing
with stationary on Hinge Side

Right-Hand Inswing
with stationary on Knob Side

RO = Rough Opening

UD = Unit Dimension (outside of jamb to outside of jamb measurement). UD may vary 1/16" +/-

BM = Outside of Brickmould to outside of brickmould measurement. The Clad Inswing dimension is calculated using the Crownline brickmould profile. For Classic brickmould, add 2-9/16" to the Clad In-swing UD. BM may vary 1/16" +/-

Spread Mulls

To calculate RO when using a spread mull, add the width of the spread mull(s) to the appropriate rough opening.

Single Door

Width		Primed In swing	Primed Out swing	Classic Clad In swing	Crownline Clad In swing	Clad Out swing
2-0	RO	26 1/2	26 1/2	26 1/2	26 1/2	26 5/8
	UD	25 1/2	25 1/2	25 1/2	25 1/2	25 5/8
	BM	28 1/16	28 1/2	28 1/16	26 5/8	26 3/4
2-4	RO	30 1/2	30 1/2	30 1/2	30 1/2	30 5/8
	UD	29 1/2	29 1/2	29 1/2	29 1/2	29 5/8
	BM	32 1/16	32 1/2	32 1/16	30 5/8	30 3/4
2-6	RO	32 1/2	32 1/2	32 1/2	32 1/2	32 5/8
	UD	31 1/2	31 1/2	31 1/2	31 1/2	31 5/8
	BM	34 1/16	34 1/2	34 1/16	32 5/8	32 3/4
2-8	RO	34 1/2	34 1/2	34 1/2	34 1/2	34 5/8
	UD	33 1/2	33 1/2	33 1/2	33 1/2	33 5/8
	BM	36 1/16	36 1/2	36 1/16	34 5/8	34 3/4
2-10	RO	36 1/2	36 1/2	36 1/2	36 1/2	36 5/8
	UD	35 1/2	35 1/2	35 1/2	35 1/2	35 5/8
	BM	38 1/16	38 1/2	38 1/16	36 5/8	36 3/4
3-0	RO	38 1/2	38 1/2	38 1/2	38 1/2	38 5/8
	UD	37 1/2	37 1/16	37 1/2	37 1/2	37 5/8
	BM	40 1/16	40 1/2	40 1/16	38 5/8	38 3/4
3-6	RO	44 1/2	44 1/2	44 1/2	44 1/2	44 5/8
	UD	43 1/2	43 1/2	43 1/2	43 1/2	43 5/8
	BM	46 1/16	46 1/2	46 1/16	44 5/8	44 3/4

Single Door with Stationary Unit

Width		Primed In swing	Primed Out swing	Classic Clad In swing	Crownline Clad In swing	Clad Out swing
2-6 w/2-6 (5-0 unit)	RO	63 7/8	63 7/8	63 7/8	63 7/8	65 1/8
	UD	62 7/8	62 7/8	62 7/8	62 7/8	64 1/8
	BM	65 7/16	65 7/8	65 7/16	64	65 1/4
2-8 w/2-8 (5-4 unit)	RO	67 7/8	67 7/8	67 7/8	67 7/8	69 1/8
	UD	66 7/8	66 7/8	66 7/8	66 7/8	68 1/8
	BM	69 7/16	69 7/8	69 7/16	68	69 1/4
3-0 w/3-0 (6-0 unit)	RO	75 7/8	75 7/8	75 7/8	75 7/8	77 1/8
	UD	74 7/8	74 7/8	74 7/8	74 7/8	76 1/8
	BM	77 7/16	77 7/8	77 7/16	76	77 1/4

Functioning Double Door

5-0	RO	63	63	63	63	63 1/8
	UD	62	62	62	62	62 1/8
	BM	64 9/16	65	64 9/16	63 1/8	63 1/4
5-4	RO	67	67	67	67	67 1/8
	UD	66	66	66	66	66 1/8
	BM	68 9/16	69	68 9/16	67 1/8	67 1/4
6-0	RO	75	75	75	75	75 1/8
	UD	74	74	74	74	74 1/8
	BM	76 9/16	77	76 9/16	75 1/8	75 1/4

Single Door with Single 12" Sidelite

2-8	RO	48	48	48	48	49 1/4
	UD	47	47	47	47	48 1/4
	BM	49 9/16	50	49 9/16	48 1/8	49 3/8
3-0	RO	52	52	52	52	53 1/4
	UD	51	51	51	51	52 1/4
	BM	53 9/16	54	53 9/16	52 1/8	53 3/8

Single Door with Single 14" Sidelite

2-8	RO	50	50	50	50	51 1/4
	UD	49	49	49	49	50 1/4
	BM	51 9/16	52	51 9/16	50 1/8	51 3/8
3-0	RO	54	54	54	54	55 1/4
	UD	53	53	53	53	54 1/4
	BM	55 9/16	56	55 9/16	54 1/8	55 3/8

Single Door with Double 12" Sidelite

2-8	RO	61 1/2	61 1/2	61 1/2	61 1/2	64
	UD	60 1/2	60 1/2	60 1/2	60 1/2	63
	BM	63 1/16	63 1/2	63 1/16	61 5/8	64 1/8
3-0	RO	65 1/2	65 1/2	65 1/2	65 1/2	68
	UD	64 1/2	64 1/2	64 1/2	64 1/2	67
	BM	67 1/16	67 1/2	67 1/16	65 5/8	68 1/8

Single Door with Double 14" Sidelite

2-8	RO	65 1/2	65 1/2	65 1/2	65 1/2	68
	UD	64 1/2	64 1/2	64 1/2	64 1/2	67
	BM	67 1/16	67 1/2	67 1/16	65 5/8	68 1/8
3-0	RO	69 1/2	69 1/2	69 1/2	69 1/2	72
	UD	68 1/2	68 1/2	68 1/2	68 1/2	71
	BM	71 1/16	71 1/2	71 1/16	69 5/8	72 1/8

Primed Jamb (height)

HEIGHT		Standard Sills	ADA In swing	ADA Out swing	Bumper Out swing
6-8	RO	82 1/4	81 1/4	81 1/4	81 7/16
	UD	81 3/4	80 3/4	80 3/4	80 15/16
	BM	83	82	82 1/4	82 7/16
7-0	RO	86 1/4	85 1/4	85 1/4	85 7/16
	UD	85 3/4	84 3/4	84 3/4	84 15/16
	BM	87	86	86 1/4	86 7/16
8-0	RO	98 1/4	97 1/4	97 1/4	97 7/16
	UD	97 3/4	96 3/4	96 3/4	96 15/16
	BM	99	98	98 1/4	98 7/16

Clad Jamb (height)

HEIGHT		Standard Classic Clad Sills	Standard Crownline Clad Sills	ADA Classic Clad In swing	ADA Crownline Clad In swing	ADA Out swing	Bumper Out swing
6-8	RO	82 1/4	82 1/4	81 1/4	81 1/4	81 5/16	81 1/2
	UD	81 3/4	81 3/4	80 3/4	80 3/4	80 13/16	81
	BM	83	82 5/16	82	81 5/16	81 3/8	81 9/16
7-0	RO	86 1/4	86 1/4	85 1/4	85 1/4	85 5/16	85 1/2
	UD	85 3/4	85 3/4	84 3/4	84 3/4	84 13/16	85
	BM	87	86 5/16	86	85 5/16	85 3/8	85 9/16
8-0	RO	98 1/4	98 1/4	97 1/4	97 1/4	97 5/16	97 1/2
	UD	97 3/4	97 3/4	96 3/4	96 3/4	96 13/16	97
	BM	99	98 5/16	98	97 5/16	97 3/8	97 9/16



stair parts
mouldings
deck railing
interior doors



bayerbuilt.com

