

SIDING & ACCESSORIES

THE PLY GEM PROMISE

Mastic products are backed by Ply Gem a 70-year leader in pioneering performance home exteriors, with a superior warranty for exactly the home you want for decades to come.



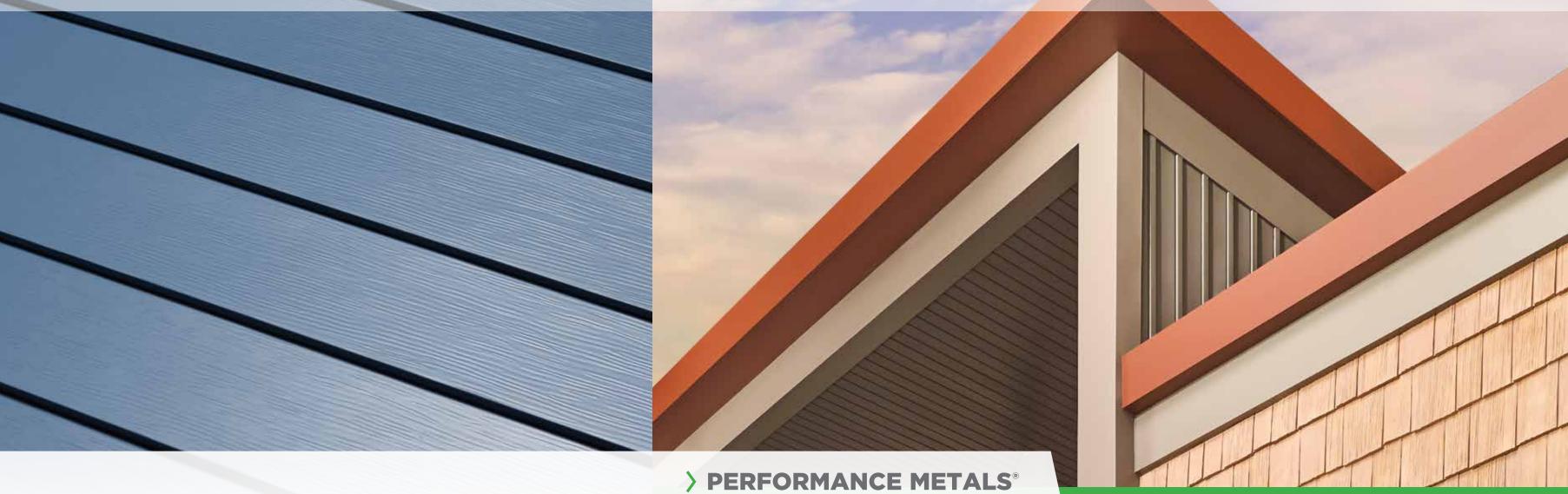
PLY GEM SIDING GROUP mastic.com 2600 GRAND BLVD. SUITE 900 800 962 6973 KANSAS CITY, MO 64108

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ALL PRODUCTS MADE IN THE U.S.A. 7601093681101/BT/CG/0517











Ply Gem's Mastic brand of Siding and Accessories come from an industry leader with over 70 years of proven performance and reliability. From innovative engineering to trend-setting design and first-class warranties, we're a company you trust with products you'll love.





BETTER METALS. BETTER BUSINESS.

to use and sell.

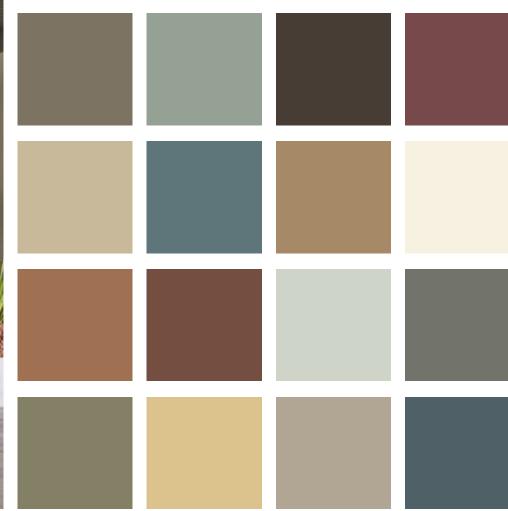
With the Mastic line of Performance Metals® products, you're guaranteed beautiful metals that will outperform and outlast the competition. From trim coil and rainware to siding and soffit, Performance Metals[®] products are easy to work with and perfect for every home — making them easy

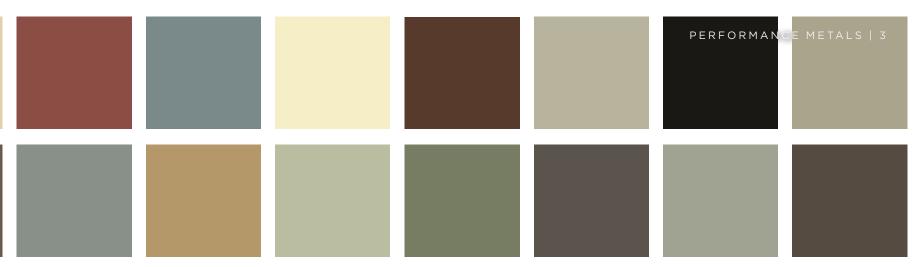
- 2 Color
- 4 Steel Siding
- 6 Aluminum Siding
- 10 Soffit
- 12 Trim Sheet
- 14 Trim Coil
- 15 Fascia
- 16 Rainware
- 20 **Gutter Protection**
- 21 **Roofing Accessories**



DURABLE COLORS. UNBEATABLE SELECTION.

Choose colors that are engineered for lasting beauty with Ply Gem Mastic. By using cutting-edge finishes like the proprietary Alumalure® 2000 finish, every color is just as durable as the metal underneath. And the best part is, these long-lasting colors come in a vast array of options so homeowners can get colors that match flawlessly from product to product and beautify their home.







SIDING.

COLLECTION



UNBEATABLE STRENGTH. EXCEPTIONAL BEAUTY.

our limited lifetime warranty.



Double 5" Ply Gem Steel Siding in Montana Suede, Ply Gem cellular PVC trim painted woodgrain, Ply Gem Mira" bi-parting patio doors in Summer Yellow

Ply Gem Steel Siding is a low-maintenance,

stylish and durable choice that's backed by



IMPACT RESISTANT

COLOR

Available in a broad array of designer colors with matching rainware and accessories



IDEAL IN EXTREME WEATHER CONDITIONS

TEXTURE

Superior texture and color retention with an innovative silicon-modified polyester coating and woodgrain pattern



BACKED BY AN INDUSTRY LEADING WARRANTY

PROFILE

Double 4" Traditional Lap Double 5" Traditional Lap Single 8" Traditional Lap Double 5" Dutch Lap Board + Batten

DOUBLE 4"	DOUBLE 5"	SINGLE 8"	DOUBLE 5" DUTCH LAP

HIGH-PERFORMANCE ALUMINUM

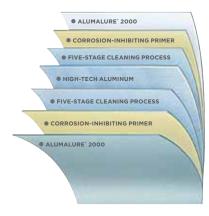
AN INDUSTRY LEADER IN QUALITY AND PERFORMANCE.

Thanks to more than 30 years of extensive testing and our proprietary Alumalure[®] 2000 finish, we're able to offer the most premier aluminum products in the industry. From guality performance to low-maintenance features, our selection is superior in every way.



QUALITY PERFORMANCE

LUMALURE® 2000 ALUMALURE, is an exceptional twocoat finish that holds its color and resists corrosion. It outperforms the competition in the harshest weather conditions.





The peace of mind of one comprehensive warranty that covers material and labor with a 100% coverage schedule for the lifetime of the original owner.



LOW MAINTENANCE

Von't chip, flake or blister, crack or split when bent and shaped. It cuts clean without burrs and applies flatter with no buckles, ripples, waves or "oil-canning."

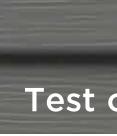


COLOR COORDINATION We have the broadest

ZERFORMAN.

S1

array of colors in the industry. From vinyl to fiber cement to steel, our colors match or compliment a wide variety of cladding perfectly. In addition, colors stay true and last longer because they are made from inorganic pigments.













Test our metal. We do. Rigorously. Relentlessly.

WEATHERING Color retention (resistance to fading) is tested by subjecting our products to real-time weather conditions and accelerated UV Testing. This ensures that they will hold up in the most extreme environmental conditions.

RIGIDITY Panels are designed and engineered to be more rigid so the siding remains straight on the wall.

COLOR READ TEST Using a spherical spectrophotometer, a 10,000-watt xenon flash tube bounces light off a siding panel. This information is then analyzed to determine if the color alls within accepted ranges for color consistency and match.

VERTICAL HEIGHT IMPACT TEST Measures the product's durability and ability to resist impact forces — the result of proper thickness, ormulation and impact modifiers

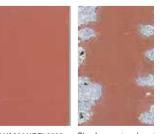
GLOSS TEST A digital-readout microgloss meter is used to scan siding to determine if its gloss falls within a target range. Gloss is important to the aesthetic appeal of the siding.





ALUMALURE® 2000 Competitor's Polvester





ALUMALURE® 2000

Single-coat polyester over metal from a scrap-based mini-mill



ENVOY[®] ALUMINUM SIDING



NOMINAL .024 THICKNESS



.024

HIGH-PERFORMANCE LOCKING SYSTEM Provides greater stability and increased locking area.



STRONG NAIL HEM Secure fastening – added strength and stability.



WIND SPEED -RATED UP TO 165 MPH

PERFORMANCE METALS ALUMINUM SIDING Faster, easier cutting = faster, easier installation.



AVAILABLE IN A RANGE OF BEAUTIFUL COLORS Coordinate colors perfectly with other Ply Gem products. See Product Spec Guide for details.

1/2" PANEL PROJECTION

Enhanced shadow lines replicate the appearance of real wood siding.

ALUMALURE[®] 2000

This revolutionary finish holds its color and resists the toughest corrosive elements – even UV radiation and polluted air. Applied in a two-coat process, Alumalure® 2000 is a combination of corrosion-inhibiting primer and an ultra-tough, mar-resistant topcoat.



V.I.P. LIMITED LIFETIME WARRANTY

Premium guarantee of lasting quality and peace of mind – Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).

ENDURANCE[®] ALUMINUM SIDING



NOMINAL .019 THICKNESS



HIGH-PERFORMANCE LOCKING SYSTEM Provides greater stability and increased locking area.



STRONG NAIL HEM Secure fastening – added strength and stability.



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ENVOY ALUMINUM SOFFIT

Manufactured from only the highest-grade aluminum, Envoy, our strongest and hardest aluminum soffit, meets or exceeds Q801 standards - delivering rigid performance across long spans.



NOMINAL .019 THICKNESS

V-GROOVE

• Our v-groove designs replicate the classic look of tongue-andgroove wood soffit more closely than any other metal soffit system. • The industry's only v-groove in a 6" width, our design helps eliminate sagging and nail facing - a big plus. • Perforated v-groove offers the most net free ventilation per

lineal foot of any aluminum soffit system.

U-GROOVE

Wider grooves cast a more subtle shadow.
Helps hide construction imperfections.



COLOR COORDINATION

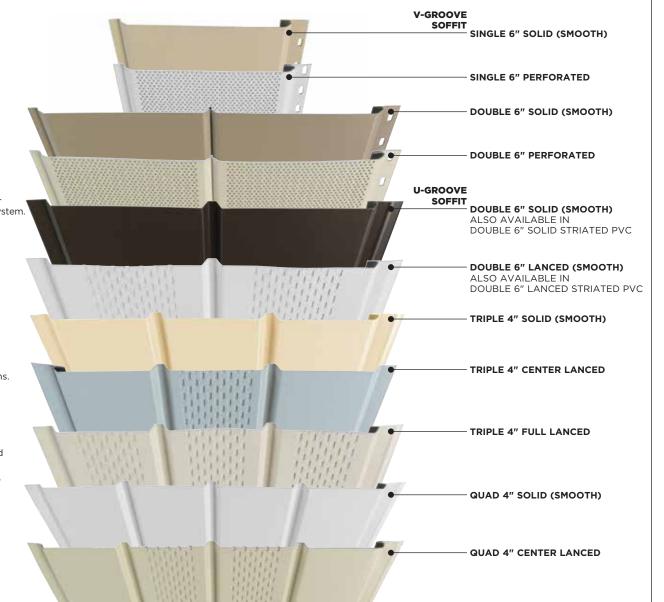
Available in a broad array of colors that match perfectly with Mastic trim, fascia, rainware and all Ply Gem siding options. See Product Spec Guide for details.

ALUMALURE® 2000

This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted ALUMALURE[®] air. Applied in a two-coat process, Alumalure[®] 2000 is a combination of corrosion-inhibiting primer and an ultra-tough, mar resistant topcoat.

V.I.P. LIMITED LIFETIME WARRANTY

Premium guarantee of lasting quality and peace of mind from Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).



Engineered for outstanding strength and superior ventilation performance, Endurance represents a great value in a low-maintenance soffit.



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V-GROOVE
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U-GROOVE



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ENDURANCE[®] ALUMINUM SOFFIT

NOMINAL .016 THICKNESS

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COLOR COORDINATION

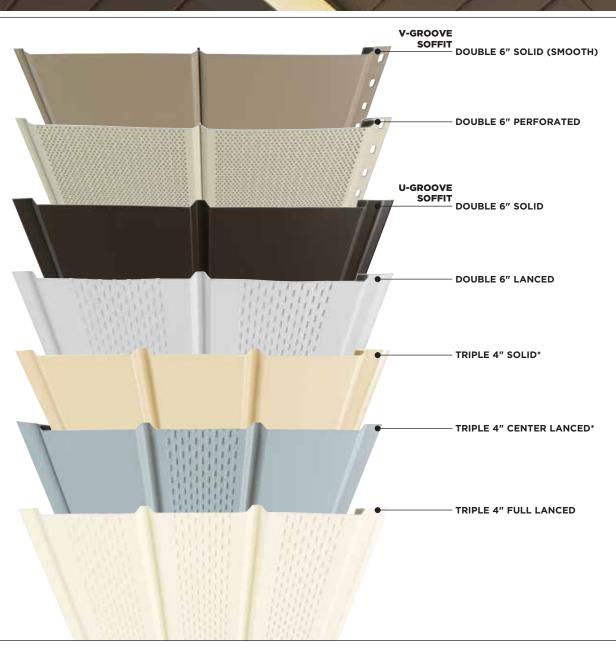
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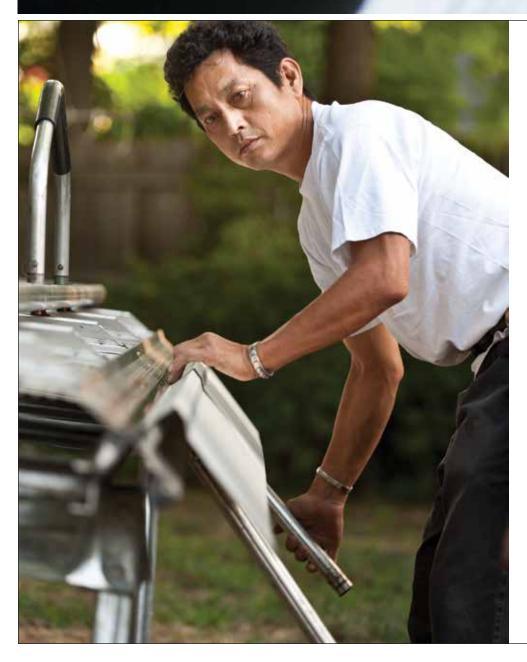
V.I.P. LIMITED LIFETIME WARRANTY

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*ALSO AVAILABLE IN A NOMINAL .013 THICKNESS

TRIM SHEET



.024		
THICKNESS	ULTRA TS® TF	IM SHEET



ALUMALURE[®] 2000 SMOOTH FINISH 24" TRIM SHEET

PVC COATED STRIATED FINISH 24" TRIM SHEET







PVC COATED STRIATED FINISH AND TEXTURED FINISH 24" TRIM SHEET

ALUMALURE[®] 2000 SMOOTH FINISH 24" TRIM SHEET AVAILABLE IN 50' AND 150' LONG



WOODGRAIN EMBOSSED 24" TRIM SHEET









SUPERIOR ELONGATION AND YIELD STRENGTH Easily shaped and formed on the job site.

PERFORMANCE METALS ALUMINUM TRIM SHEET Faster, easier cutting = faster, easier installation.

OFFERED IN AN EXTENSIVE ARRAY OF COLORS, THIS SUPER-PREMIUM TRIM SHEET DELIVERS OUTSTANDING JOB-SITE PERFORMANCE – AND SMOOTH, BUCKLE-FREE APPLICATION

• Coordinating colors available for popular windows and competitor siding

• Also available in a variety of colors to match competitors' vinyl siding. See Product Spec Guide for details.

BENDS EASILY - WITHOUT RISK OF CRACKING

PREMIUM LOW-MAR TOPCOAT RESISTS CRACKING, CHALKING AND FADING

LONG RUNS OF MATERIAL -WITH NO RIPPLES, WAVES OR "OIL-CANNING"



STRIATED PVC FINISH

This richly textured finish mimics the look of freshly painted wood. Thicker and more durable than most PVC finishes, it is composed STRIATED of surface-conditioned high-quality aluminum covered by an all-Thicker and more durable than most PVC finishes, it is composed weather super-flexible primer topped by a thick film of textured PVC topcoat. This premium construction provides exceptional scratch-resistance, durability, and long-term performance.

V.I.P. LIMITED LIFETIME WARRANTY

Premium guarantee of lasting quality and peace of mind from Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).

ALUMALURE® 2000

This revolutionary finish holds its color and resists the toughest corrosive elements – even UV radiation and polluted ALUMALURE air. Applied in a two-coat process, Alumalure® 2000 is a combination of corrosion-inhibiting primer and an ultra-tough, mar-resistant topcoat.

> CORROSION-INHIBITING PRIMER -COMBINED WITH LOW-MAR TOPCOAT

Stands up to extreme weather — resists fading, chalking, corrosion and UV damage.

THE HIGHEST-QUALITY ALUMINUM TRIM SHEET AVAILABLE FOR RESIDENTIAL CONSTRUCTION







S14 ALUMALURE 2000 ALUMALURE 2000 SMOOTH FINISH SMOOTH FINISH 24" TRIM COIL 14" TRIM COIL

ECONOMY TRIM COIL

EC24T

STRIATED FINISH

24" TRIM COIL

ALUMALURE® 2000 PVC COATED

(EC24 AND EC24T)

.018

EC24

SMOOTH FINISH

24" TRIM COIL

PVC COATED STRIATED FINISH 24" TRIM COIL

...

S24LM LOW-MAR POLYMER TEXTURE FINISH 24" TRIM COIL

AVAILABLE IN A RANGE OF BEAUTIFUL COLORS Coordinate colors perfectly with other Ply Gem





ALUMALURE[®] 2000

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Premium guarantee of lasting quality and peace of mind — from Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).

ENVOY[®] + **ENDURANCE**[®] **FASCIA**

AVAILABLE IN A RANGE OF BEAUTIFUL COLORS

Coordinate colors perfectly with other Ply Gem products. See Product Spec Guide for details.

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V.I.P. LIMITED LIFETIME WARRANTY





ENVOY SMOOTH FASCIA TRIM 4", 6", 8", 10" .024 NOMINAL

ALSO AVAILABLE IN ENVOY PVC COATED FASCIA TRIM 6". 8" .024 NOMINAL (NOT ALUMALURE[®] 2000)

ENVOY WOOD GRAIN EMBOSSED FASCIA TRIM 4", 6", 8", 10" .024 NOMINAL

ENVOY RIBBED FASCIA TRIM 4", 6", 8", 10" .024 NOMINAL

ALSO AVAILABLE IN ENDURANCE RIBBED FASCIA TRIM 4", 6", 8", 10" .019 NOMINAL

RAINWARE: SECTIONAL 5" AND 6" GUTTERS

STRONGEST SYSTEM AVAILABLE FOR **RESIDENTIAL CONSTRUCTION**

Protects homes by supporting up to 50 pounds per lineal foot to handle more heavy rain, snow and other extreme weather than any other gutter.

PERFORMANCE METALS: THE HIGHEST-QUALITY ALUMINUM – MEETS OR EXCEEDS Q801 STANDARDS Exclusive to Ply Gem Mastic, our high-tech aluminum alloy is stronger and more rigid than the competition's best metal plus, a double-coating of our proprietary Alumalure® 2000 finish delivers an exceptionally durable, smooth surface.

EXPANSION JOINTS

Engineered for normal expansion and contraction, which can be problematic in longer runs and hiproof installations – an advantage not available for "seamless" gutters.

2" X 3" AND 3" X 4"

RECTANGULAR

CORRUGATED

DOWNSPOUT



COMBINATION HANGER COLOR: MILL



BAR HANGER COLOR: MILL

ENVOY SECTIONAL 6" OG GUTTER 21' AND 37'



MORE WEIGHT THAN ORDINARY SPIKES

Keeps the gutter system firmly in position so water won't leak into the home, providing optimum performance over time.

FREE-FLOATING HANGERS

Uniquely designed to allow gutters to slide as they expand and contract, eliminating stress on nails.



AVAILABLE IN A RANGE OF BEAUTIFUL COLORS Coordinate colors perfectly with other Ply Gem products. See Product Spec Guide for details.

ALUMALURE® 2000

This revolutionary finish holds its color and resists the toughest corrosive elements – even UV radiation and ALUMALURE polluted air. Applied in a two-coat process, Alumalure® 2000 is a combination of corrosion-inhibiting primer and an ultratough, mar-resistant topcoat.

V.I.P. LIMITED LIFETIME WARRANTY



Premium guarantee of lasting quality and peace of mind from Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).



HEAVY .024" DOWNSPOUTS AND ELBOWS



2" X 3" (45°, 60°, **3" X 4"** (75°) STYLE "A" RECTANGULAR ELBOW



ROOF APRON

RECTANGULAR

5" AND 6" INSIDE BAY MITER COLOR: PAINTABLE WHITE RECTANGULAR ELBOW



5" AND 6" END CAPS

5" AND 6" OUTSIDE BAY MITER COLOR: PAINTABLE WHITE



HANGER SYSTEM



STRAP HANGER COLOR: MILL



FASCIA APRON, RECTANGULAR



NEOPRENE EXPANSION JOINT COLOR: MILL

ROOF HANGER COLOR: MILL



RAINWARE: SEAMLESS GUTTER + DOWNSPOUT COIL



.032 GUTTER COIL



5" AND 6" GUTTER COIL ONE-SIDE FINISH COAT

.027 GUTTER COIL



5", 6" AND 7" GUTTER COIL ONE-SIDE FINISH COAT



AVAILABLE IN A RANGE OF BEAUTIFUL COLORS Coordinate colors perfectly with other Ply Gem products.



ALUMALURE® 2000

See Product Spec Guide for details.

This revolutionary finish holds its color and resists the toughest corrosive elements – even UV radiation and polluted air. Applied in a two-coat process, Alumalure® 2000 is a combination of rust-inhibiting primer and an ultra-tough, mar resistant topcoat.



THE ISP™ DIFFERENCE — INTEGRATED STANDARDS OF PERFORMANCE

ISP™ is our comprehensive product development, testing, certification and quality control program. This stringent set of standards and conformance specs ensures products meet or exceed industry standards and/or code approvals. In addition, we go the extra mile with a battery of internal tests designed to predict and scrutinize performance attributes such as tensile strength, rigidity, wind resistance, color fidelity and weatherability.



20-YEAR WARRANTY

.019 DOWNSPOUT COIL



2" X 3", 3" X 4", 4" X 5" DOWNSPOUT COIL





2" X 3", 3" X 4" AND 4" X 5" DOWNSPOUT

ACCESSORIES



5", 6" AND 7" LEFT/RIGHT END CAPS

MITERS



5", 6" AND 7" INSIDE/OUTSIDE STRIP MITER



DOWNSPOUTS AND ELBOWS



2" X 3", 3" X 4" AND 4" X 5"

AND 4" X 5" ELBOW 75° STYLE "A"



AND 4" X 5"

ELBOW 75°

STYLE "B"

2" X 3" AND 3" X 4" DOWNSPOUT OFFSETS COLOR: PAINTABLE WHITE

4" ROUND

DOWNSPOUTS



4" ROUND ELBOWS

4" DOWNSPOUT OFFSETS



DOWNSPOUT PIP BAND --UNIVERSAL (FITS 2" X 3" OR 3" X 4" DOWNSPOUT) DPB TOUCH-UP PAINT 12 AEROSOL CANS – GCTU 1 AEROSOL CAN – GCTU1





5" AND 6" INSIDE/OUTSIDE BAY MITER 5" AND 6" INSIDE BOX MITER

GUTTER PROTECTION



LEAF RELIEF[°] by **Ply Gem**

GUTTER PROTECTION THAT REALLY WORKS

- Over 100 million feet installed
- Invisible from street level
- Drains up to 29.7 inches of water per hour
- Eliminates the need for gutter cleaning
- Backed by a 25-year warranty

AVAILABLE IN

5", 6" COMBO HANGER 5", 6" ADJUSTABLE 5", 6" CLASSIC 5", 6" HALF ROUND 5", 6" ZIP

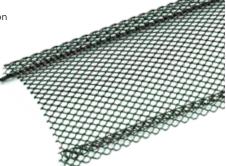


GUTTER PROTECTION MADE SIMPLE

- Arch design helps prevent leaf build-up
- Engineered to maximize water flow
- High-performance coating resists corrosion
- 5-year material warranty

AVAILABLE IN

5", 6" MESH





THE CLEAR CHOICE FOR CLEAN GUTTERS

- Designed to drain water and prevent overflow
- Ripples act like drying rack
- Two-point attachment strengthens gutter
- 20-year material and performance warranty

AVAILABLE IN

5", 6" RIPPLED PLATE





ROOFING ACCESSORIES



Everything you need is in one place

The comprehensive selection of Ply Gem Mastic accessories is available now.

Don't waste your time and energy searching for the roofing pieces you need. Now you can order everything you need from the full Mastic line of roofing accessories.

- Easy ordering all from one place
- Comprehensive offering
- Reduced logistics costs by combining orders
- Accelerated delivery
- Perfectly color matched to all Mastic products
- Industry-leading warranty
- Contact your Ply Gem Mastic Territory Sales Manager Today

A HEALTHY RESPECT FOR THE PLANET – AND OUR CUSTOMERS.



Ply Gem can help you meet your sustainable building goals and earn points in leading green building certification programs. Ply Gem Mastic products have features that positively contribute to sustainable practices, improved energy efficiency or lifecycle benefits of homes. All are important aspects of sustainable building and contribute to the Ply Gem Enviro initiative.



- Performance Metals[®] have been third-party verified and Green Circle certified to contain a minimum of 67% recycled content.
- Ply Gem facilities reuse and recycle pallets and packaging material, reducing raw material needs and landfill use.
- Mastic vinyl siding is manufactured from two abundant natural resources: salt (57%) and natural gas (43%).¹
- During the manufacturing process of Mastic vinyl siding, all unused material is reclaimed and reused, creating one of the most efficientlyproduced exterior claddings available today.
- When installed and used properly, Mastic products never require paint or stain, which reduces VOCs released into the atmosphere.
- ¹ "A Dozen Things You Might Not Know That Make Vinyl Siding Green," page 9, Tad Radzinski, P.E., LEED AP, and VSI. October 10, 2009. < http://www.vinylsiding.org/greenpaper/>
- ² Ibid, page 10
- ³ R means resistance to heat flow. The higher the R-value. the greater the insulating power.



- Performance Metals[®] V-Groove soffit and roof and eave vents support proper attic ventilation efforts, which moderates attic temperatures and improves a home's energy efficiency. Mastic V-Groove metal soffit provides the most net free ventilation per linear foot of any aluminum soffit system.
- Vinyl siding requires less energy to manufacture per square foot than brick and mortar.²
- Mastic vinyl siding is lighter weight per square than other cladding options, so it requires less fuel to transport. Less fuel used means less pollution.
- When correctly installed, the Structure® Home Insulation System[™] can reduce thermal bridging and help meet the requirements of an ENERGY STAR[®] Qualified new home. The Structure[®] Home Insulation System[™] in a Double 6" profile has an R-value³ of R-3.0 using the testing method ASTM C1363, as specified by the Federal Trade Commission.



For more information on how Mastic products can help you meet your sustainable building goals, refer to the Building to Make a Difference white paper available at mastic.com



LIFECYCLE BENEFITS OF HOMES:

- All Performance Metals[®] aluminum accessories are easily recyclable. In fact, at the end of its lifecycle in building applications, 100% of the aluminum can be recycled.
- Mastic vinyl siding is durable and requires no site finish. Performance Metals[®] stand up to weather with virtually no maintenance. Designer Accents use thicker construction and a baked lacquer finish to ensure that they hold up season after season.
- When installed properly and under normal use, our products should never require painting or staining. They won't crack, peel, blister, or rot.











Home Innovation NGBS GREEN CERTIFIED



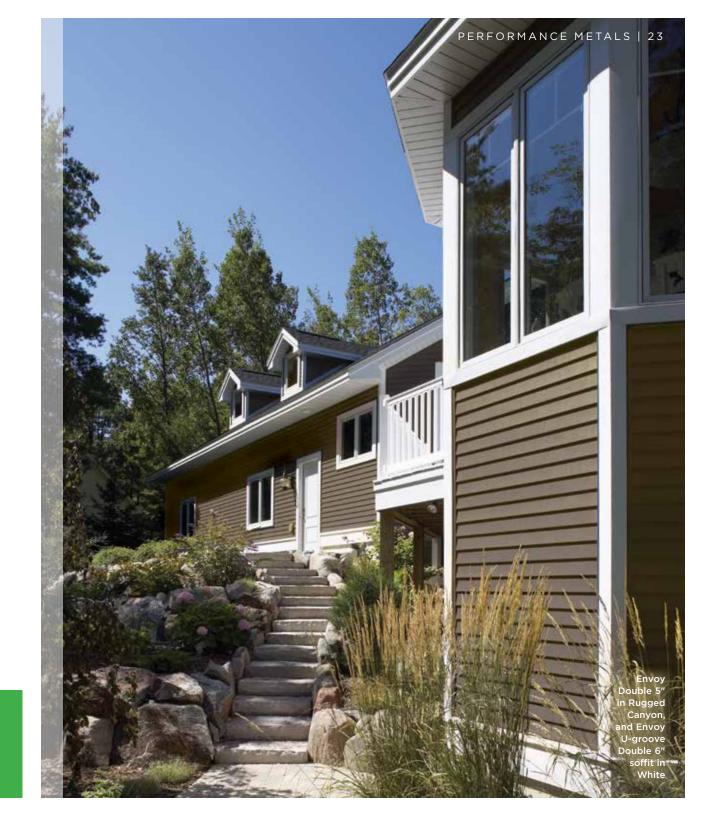


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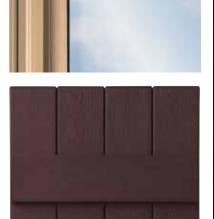
of Home Builders

Ply Gem supports green building and it shows. We are active members of both the USGBC and NAHB — two key organizations that are working to define sustainable building practices.











GIVE YOUR HOME THE PERFECT FINISH

The big things like siding and windows make the house, but it's the finishing touches that make it home. So start with the rich texture of shakes or the crisp shadow lines of lap siding, but finish with charming shutters, expertly crafted trim or rustic stone. Creating your dream home exterior can start and finish with Ply Gem. Every product we make is designed to perform and look beautiful together. Because a house is a home when it's **perfectly finished**.



Get Started

To get started on your dream home exterior visit **www.mastic.com/getstarted**.

DREAM

1

(3)

(4)

DESIGN FIELD GUIDE A series of amazing exterior transformations that will inspire ideas for your own home.



(2) COLOR

MASTIC COLOR ADVISOR[™] iPAD[®] APP Offers a choice of three simple ways to find a color palette that fits you and your home exterior perfectly.



VISUALIZE

Mix and match colors and styles to see how they look together.



PREVIEW

DREAMHOME PROFESSIONAL

Use a photo of your home to see a realistic image of a Designed Exterior on your house. *Ask your builder or remodeler.*

