





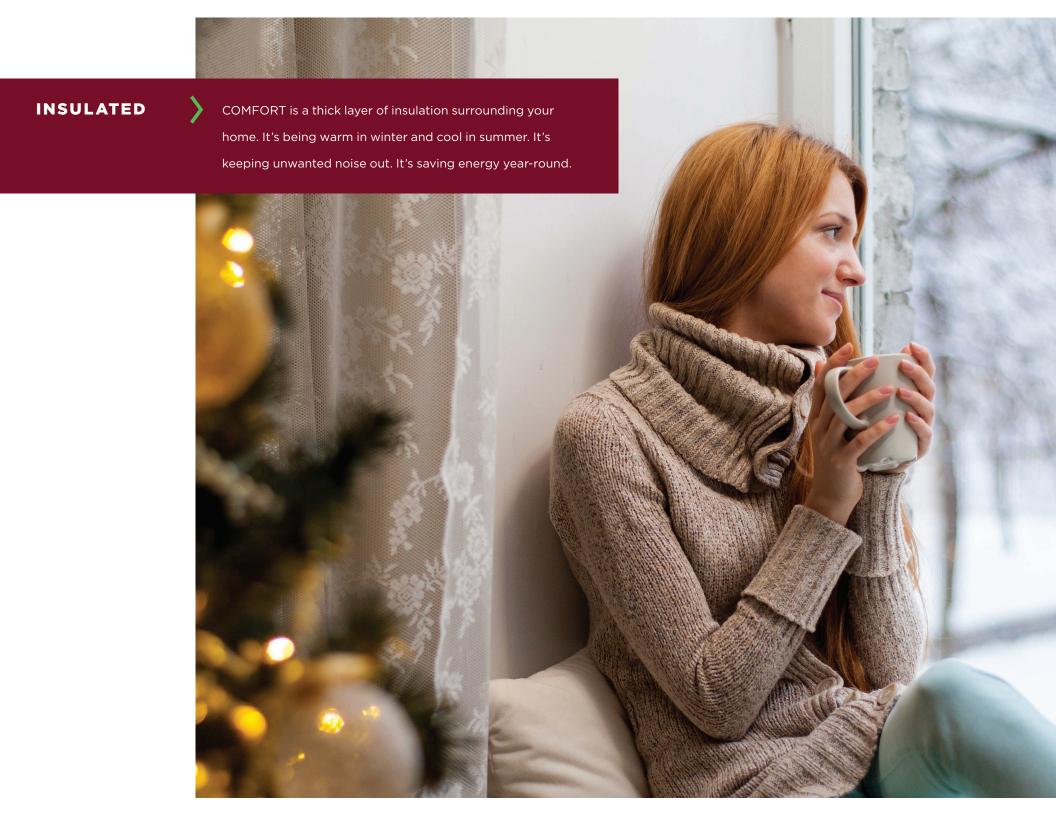
Mastic products are backed by Ply Gem — a 75-year leader in pioneering performance home exteriors, with a superior warranty for exactly the home you want for decades to come. Homeowners can feel confident knowing Ply Gem always goes the extra mile. From innovative engineering to trend setting design and industry leading warranties, we're a company you can trust with products you'll love.





### **STRUCTURE** HOME INSULATION SYSTEM

**The solid look of wood.** The low maintenance of vinyl. The comfort of a thick layer of insulation. It's a combination that enhances curb appeal, lowers energy bills and adds value. It's a system that improves your quality of life.





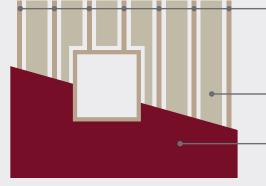
## blanket of insulation

insulation between the studs in exterior walls. But heat can escape in winter (and enter your home in summer) through gaps and holes around windows, doors and across wall studs.

Structure Home Insulation System not only covers exterior walls with a layer of continuous insulation, it also covers problem areas around windows, doors and corners with a range of insulated accessories.

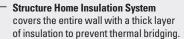
## Insulated

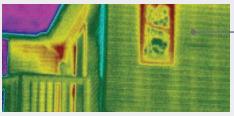
STUDS IN YOUR WALL TRANSFER HEAT. **COVERING THEM** WITH INSULATION SAVES ENERGY.



Studs create a thermal bridge for heat to escape in winter and enter your home in summer. Because studs can represent up to 25 percent of the wall surface, it's like having an entire wall without significant insulation.

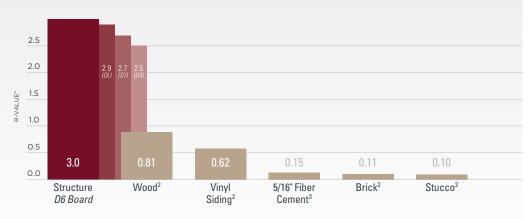
Insulation between the wood studs in an exterior wall.





Thermal bridging through the studs and wall intersections is revealed with an infrared camera.1

STRUCTURE HOME **INSULATION SYSTEM** HAS GREATER **INSULATING POWER** THAN OTHER CLADDING OPTIONS.



<sup>\*</sup>R-value means resistance to heat flow. The higher the R-value the greater the insulating power.

<sup>&</sup>lt;sup>1</sup> Side-by-Side, All Siding Isn't Created Equal, Page 3, by Insulated Siding with Fullback Technology™, Progressive Foam.

<sup>&</sup>lt;sup>2</sup>http://www.progressivefoam.com/replacing-vinyl-siding

<sup>3</sup> http://www.icc-es.org/reports/pdf\_files/NES/NER405.pdf





## Protects inside and out

The average family of four produces four to six gallons of water vapor each day. That water vapor must be allowed to escape to prevent moisture from accumulating and causing problems in your walls.

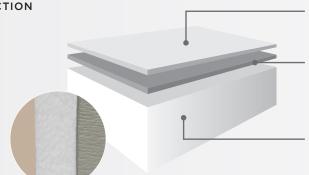
Like today's highperformance clothing,
Structure Home
Insulation System allows
moisture generated by
your daily activities to
escape while protecting
you from the elements.

# Insulated

TRIPLE PROTECTION

**AGAINST THE** 

**ELEMENTS** 

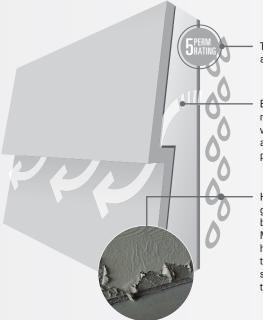


Formulated with **Duranyl 5000**° to resist fading and weathering. Even darker colors retain their rich hues.

Rigid substrate adds strength, maintains flatness and improves impact resistance.

Up to 1-1/4" of insulation boosts R-value of exterior walls and helps save energy year-round.

BREATHABLE
INSULATION FOR A
HEALTHIER HOME



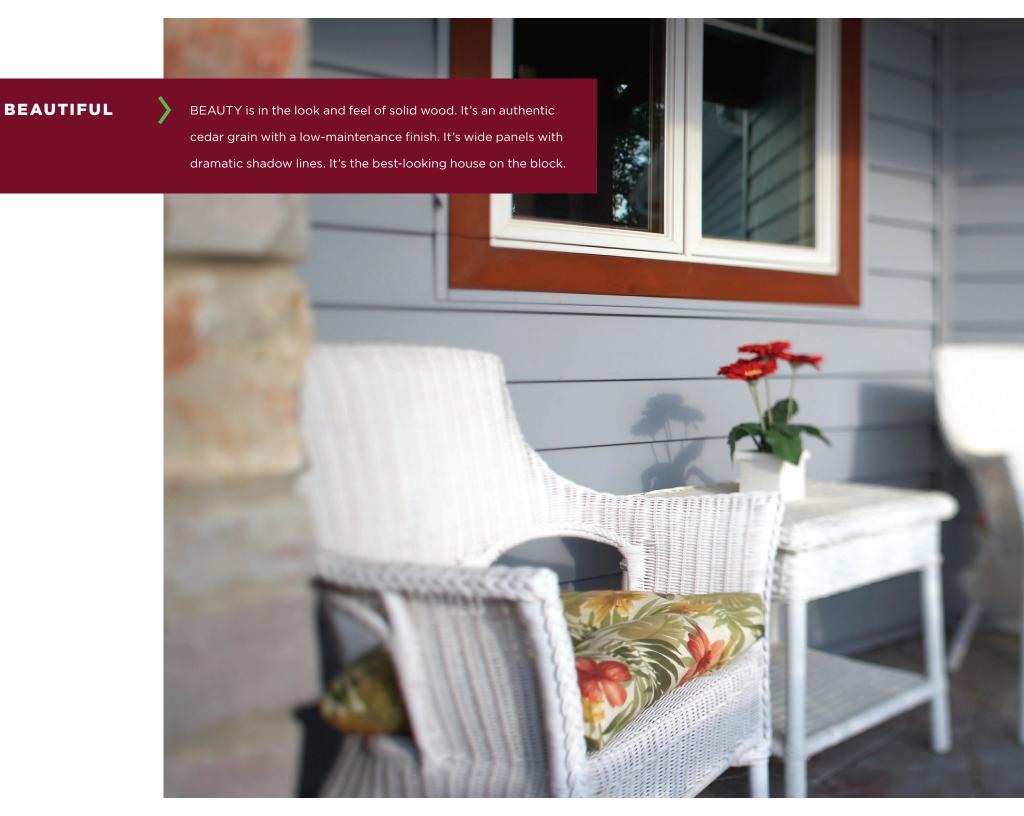
The EPS foam backing has a Permeability Rating of 5.

EPS foam is a breathable material that allows water vapor to escape so it doesn't accumulate and cause problems in your walls.

Helps prevent mold and mildew growth caused by moisture buildup under the siding.

Moisture damage is mostly hidden behind the cladding, but this example of fiber cement shows visible deterioration on the surface.









#### Solid curb appeal

When you combine rigid foam insulation and vinyl siding, you get a solid panel that looks and feels like traditional wood siding. The panels are broader than ordinary vinyl siding and they maintain their shape under pressure. The foam backing also tightens the seams between the panels for attractive, straight lines and added curb appeal.

WIDE RANGE OF COLORS
FROM LIGHTER SHADES
AND EARTH TONES TO
DARKER HUES

LAYS FLAT OVER
IMPERFECTIONS IN
WALL SURFACES FOR
A STRAIGHT, UNIFORM
APPEARANCE

COORDINATES WITH A
VARIETY OF COLORS,
TEXTURES AND
MATERIALS

LONGER 16' 8" LENGTHS

MEAN FEWER SEAMS. WITH

LONG LENGTH PANELS,

YOU CAN REDUCE OR

EVEN ELIMINATE SEAMS





# Beautiful

## Choose from a broad color palette.

To see how different colors might look on your home, try our visualizer options at mastic.com/getstarted.

#### Color key

- S7<sup>1</sup> SINGLE 7" LONG LENGTH
- D6<sup>L</sup> DOUBLE 6" LONG LENGTH
- DL¹ DOUBLE 4-1/2" DUTCH LAP LONG LENGTH
- ALL PANELS

Due to printing limitations, colors may not be exactly as shown. Refer to actual sample and color chips for best match.

#### **DEEP COLORS**

D6<sup>L</sup>

RUSSET RED PREMIUM

BE ST

BO ST

MONTANA SUEDE PREMIUM

MISTY SHADOW PREMIUM

BE ST

VINEYARD GROVE PREMIUM

AUTUMN HARVEST PREMIUM

DEEP GRANITE PREMIUM

DE ST

DE ST

**INTERACTIVE DESIGN TOOL** With just a few clicks, you can apply different combinations of colors and products to see how they look together. Try it with a variety of home styles or with a photo of your own home. Explore your possibilities at mastic.com/getstarted.







#### LIGHT COLORS

VICTORIAN GREY	WICKER	SANDTONE	SAGE
ALL	ALL	ALL	ALL
DESERT SAND	CLASSIC CREAM	CAMEO	WHITE
ALL	ALL	ALL	ALL







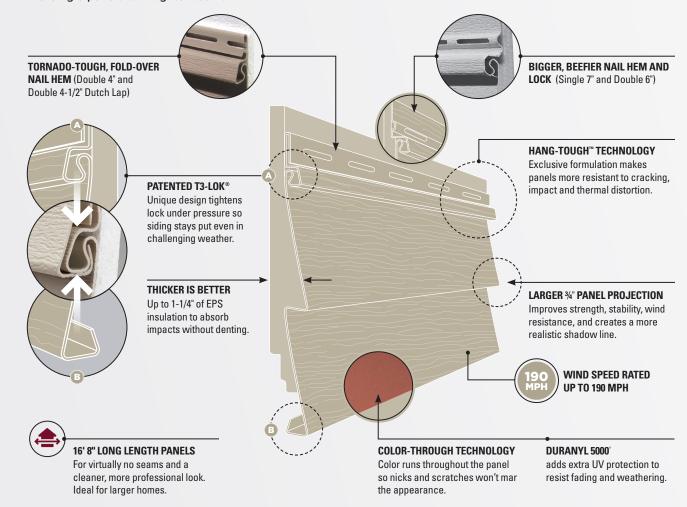
Up to 300 percent more impact resistance

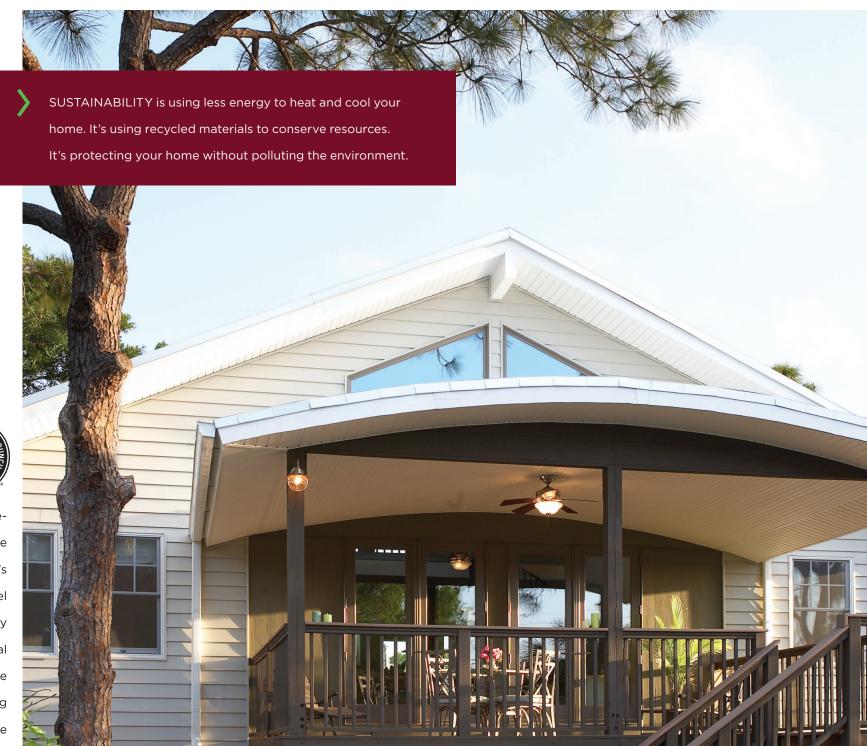
The EPS foam bonded to our panel acts as a shock absorber to provide up to 300 percent more impact resistance than standard vinyl siding. In testing, Structure Home Insulation System withstood hammer blows that damaged lesser siding products.

# Strong

#### STRUCTURE HOME INSULATION SYSTEM PROVIDES GREATER STRUCTURAL INTEGRITY.

The foam backing, double nail hem and secure locking system create stronger, more rigid panels with tighter seams.





SUSTAINABLE

This 2,300-squarefoot smart home
received Florida's
first Gold-Level
Leadership in Energy
and Environmental
Design (LEED) home
certification using
Structure Home
Insulation System.



## A greener choice for your home

Structure Home Insulation System can help you meet your sustainable building goals. It's engineered to last a lifetime. It never needs painting or staining (unlike fiber cement, which requires repainting over time). And its thick layer of insulation boosts the R-value of your exterior walls, reducing energy consumption and helping to shrink your carbon footprint.

## Sustainable

### MADE FROM ABUNDANT NATURAL RESOURCES

The vinyl in our panels is derived from two natural resources: salt (57 percent) and natural gas (43 percent). Additives such as stabilizers and antioxidants increase durability and enhance performance.



### CONTRIBUTES TO GREEN BUILDING CERTIFICATION

Structure Home Insulation System can help you earn LEED and NAHB Green
Building Certification. For details, refer to the *Building to Make a Difference* white paper available at mastic.com.

#### **ENVIRO SNAP SHOT:**

LEED For Homes — Possible Points

1 - 37

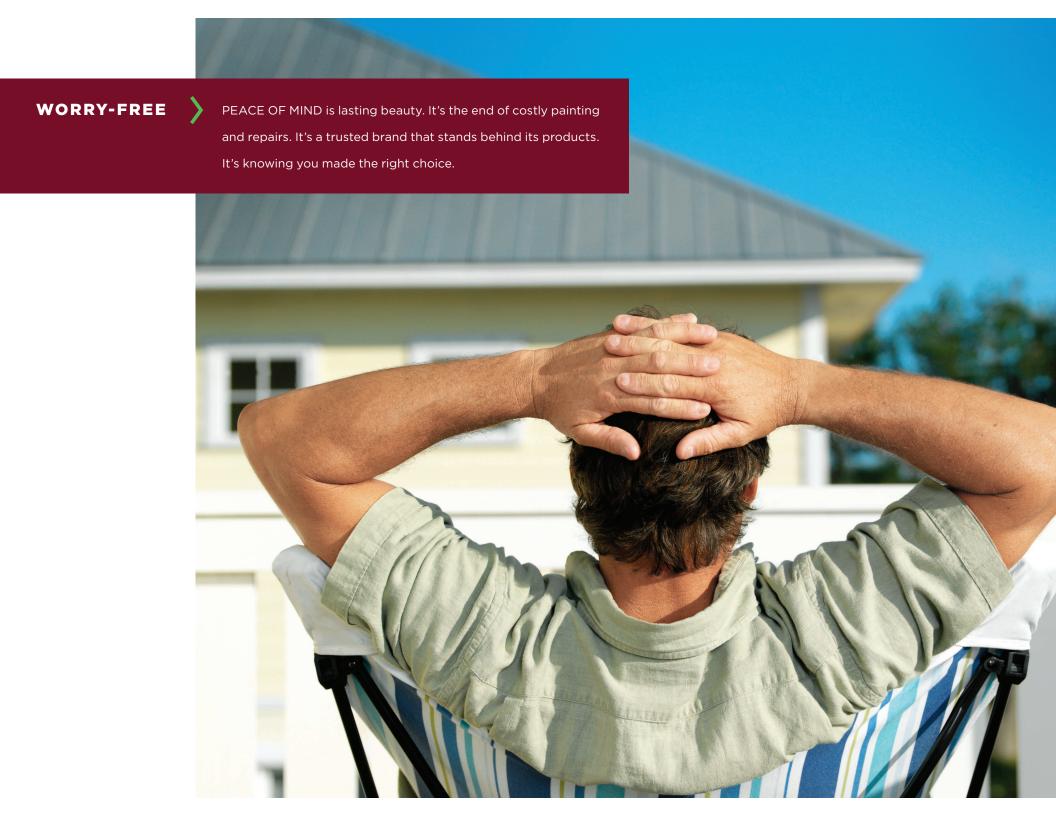
LEED New Construction — Possible Points

3-12

NAHB Standards — Possible Points

61 – 192









## There's no better choice for your home

When you combine lasting beauty with a lifetime of low maintenance and greater comfort, it's hard to beat. Add up the savings on painting, repairs and monthly energy bills and Structure Home Insulation System looks even better. To learn more, ask your Mastic contractor for color samples and product specifications.

# Worry-Free

#### LIFETIME WARRANTY

V.I.P. Limited Lifetime Warranty, which covers against manufacturing defects, excessive fading and hail damage for as long as you own your home. To protect your investment, the warranty is transferable in the event you sell your home. (See warranty for details.)

#### THIRD-PARTY TESTED FOR QUALITY

In addition to our own quality controls, Structure Home Insulation System is tested and inspected by a third party for color retention, consistency, weatherability, impact strength and windload resistance (ASTM D6864, D3679).

Consult the VSI website at www.vinylsiding.org for a current list of certified products and colors.

#### **NEVER NEEDS PAINTING OR STAINING**

Unlike wood, stucco or fiber cement, Structure Home
Insulation System never needs painting or staining,
which saves you time and money year after year.



#### **COMPARE MAINTENANCE COSTS**

Structure: \$5 (just soap and water)

Other cladding options: up to \$5,000 (Based on typical prep, caulking and repainting of the average home)

















Unlike standard lap siding, which has flat panels that overlap each other at an angle, Dutch Lap has a decorative groove between the laps. This groove improves strength, adds depth and creates wider shadow lines. It's a popular choice for Colonial and Victorian-style homes, as well as hipped-roof styles such as Prairie. Each Double 4.5" DL panel includes two fourand-a-half-inch-wide laps per panel.



HADROD GDEV

EVERES

SCOTTISH THISTI F

PEBBLESTONE CLAY

VICTORIAN GREY

. .. . . . . . . .

SANDTONI

SAGE

DESERT SAND

CLASSIC CREAM

CAMEO

WHITE



## 06

The Double 6" traditional lap style offers wide laps that bring a classic look to almost any home.

Traditional lap siding has flat panels that overlap each other at an angle.

Each D6 panel includes two six-inch-wide laps on each panel.



RUSSET RED [PREMIUM]
RUGGED CANYON [PREMIUM]

DEEP GRANITE PREMIUM

QUIET WILLOW PREMIUM

MONTANA SUFDE PREMIUM

MISTY SHADOW PREMIUM

VINEYARD GROVE PREMIUM

AUTUMN HARVEST PREMIUM

CORN SILk

HARBOR GREY

**EVEREST** 

SCOTTISH THISTI F

PEBBLESTONE CLAY

VICTORIAN GREY

NICKER

ANDTONE

AGE

DESERT SAND

CLASSIC CREAM

CAMEO

WHITE



## 57

The Single 7" style is right at home on a traditional or contemporary house. It offers a classic lap board look with wide 7-inch panels. The foam backing supports the panel and gives it the solid look and feel of wood lap siding.



DUGGED CANVON FREMIUM

QUIET WILLOW PREMIUM

MONTANA SLIEDE PREMIUM

HARBOR GREY

FVFRFS

SCOTTISH THISTI

PERRI ESTONE CLAY

VICTORIAN GREY

/ICKED

ANDTONE

SAGE

DESERT SAND

CLASSIC CREAM

CAMEO

WHITE







## Finish your home with style and charm

Choose the distinctive detailing of lineals and corner posts to add a touch of elegance to your home's exterior... or for more flair, consider adding the traditional beauty of crown molding to your soffit. Each accessory is specifically designed for use with the Structure Home Insulation System for a cleaner look and a uniquely detailed touch.

## Accessories

#### **CROWN MOLDING**

The contoured shape of our crown molding adds an elegant, beautifully crafted transition from wall to soffit.



#### **OUTSIDE CORNERS**

Wider 5" corners add drama and substance. Color options add character and distinctive style.



#### WINDOW FINISH

Our wider lineals add authentic architectural detail around windows and doors, and at corners.



#### INSIDE CORNERS

Bring your walls together with an architecturally correct concave inside corner.



#### A HEALTHY RESPECT FOR THE PLANET — AND OUR CUSTOMERS.



Ply Gem can help you meet your sustainable building goals and earn points in leading green building certification programs. Our products offer features that positively contribute to sustainable practices, improved energy efficiency or lifecycle benefits of homes. All are foundational elements of sustainable building reflected in Ply Gem's Enviro initiative.



For more information on how Mastic products can help you meet your sustainable building goals, refer to our *Building to Make a Difference* white paper available at mastic.com.



### SUSTAINABLE RESOURCES:

- Mastic vinyl siding is manufactured from two abundant natural resources: salt (57 percent) and natural gas (43 percent).
- During the manufacturing process of our vinyl siding, all unused material is reclaimed and reused, creating one of the most efficientlyproduced exterior claddings available today.
- When installed and used properly, Mastic products never require paint or stain, which reduces VOCs released into the atmosphere.
- Mastic Performance Metals have been third-party verified and Green Circle certified to contain a minimum of 67 percent recycled content.
- Ply Gem facilities reuse and recycle pallets and packaging material, reducing raw material needs and landfill use.



#### ENERGY EFFICIENCY:

- Vinyl siding requires less energy to manufacture per square foot than brick and mortar.
- Mastic vinyl siding is lighter weight per square than other cladding options, so it requires less fuel to transport. Less fuel used means less pollution.
- When correctly installed, the Structure
   Home Insulation System™ can reduce thermal
   bridging and help meet the requirements of
   an ENERGY STAR Qualified new home. The
   Structure Home Insulation System™ in a Double
   6" profile has an R-value of R-3.0 using the
   testing method ASTM C1363, as specified by the
   Federal Trade Commission.
- Mastic Performance Metals V-Groove soffit and roof and eave vents support proper attic ventilation efforts, which moderates attic temperatures and improves a home's energy efficiency. Mastic V-Groove metal soffit provides the most net free ventilation per linear foot of any aluminum soffit system.

"A Dozen Things You Might Not Know That Make Vinyl Siding Green," page 9, Tad Radzinski, P.E., LEED AP, and VSI. October 10, 2009. <a href="https://www.vinylsiding.org/greenpaper/">https://www.vinylsiding.org/greenpaper/</a>

R means resistance to heat flow. The higher the r-value, the greater the insulating power.



### LIFECYCLE BENEFITS OF HOMES:

- Mastic vinyl siding is durable and requires no site finish. Our Performance Metals stand up to weather with virtually no maintenance. Our Designer Accents™ use thicker construction and a baked lacquer finish to ensure that they hold up season after season.
- When installed properly and under normal use, our products should never require painting or staining. They won't crack, peel, blister, or rot.
- All of our Performance Metals' aluminum accessories are easily recyclable. In fact, at the end of its lifecycle in building applications, 100 percent of the aluminum can be recycled.



### INSULATED VINYL SIDING ENVIRO SNAP SHOT:

LEED For Homes — Possible Points

1 - 37

LEED New Construction — Possible Points

NAHB Standards — Possible Points

61-192

3 - 12

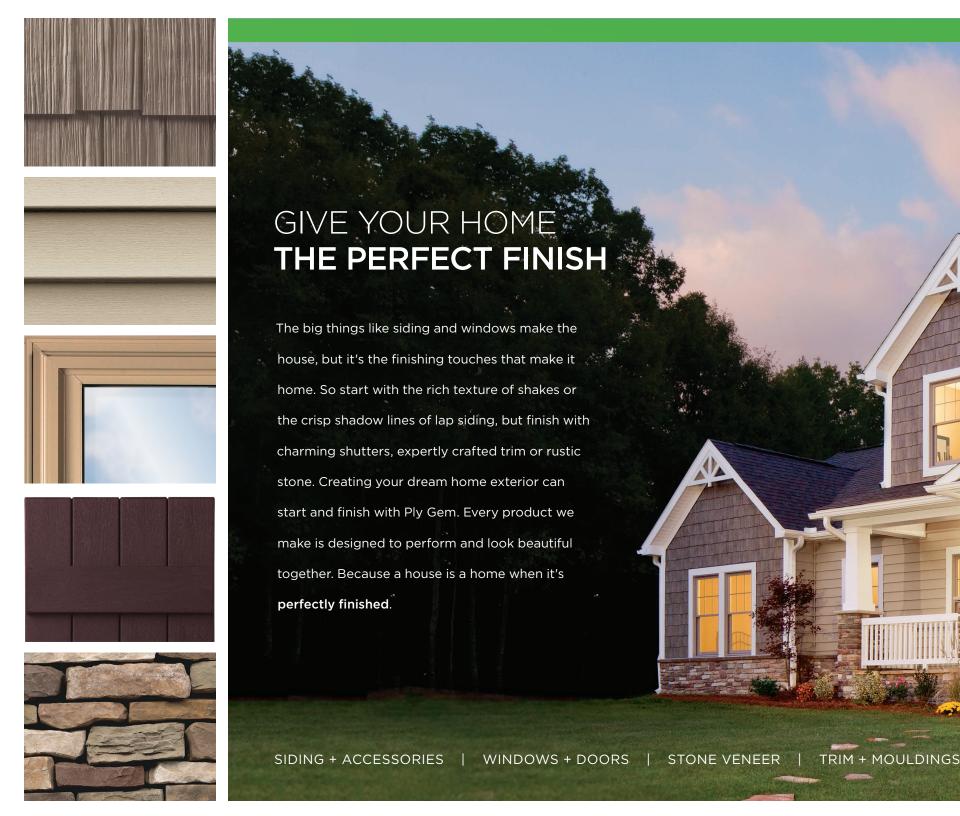


Looking for Mastic products with features that can contribute to overall energy savings, lower maintenance and reduced environmental impact? These logos identify products recognized by third parties as supporting green building practices.





Mastic supports green building and it shows. We are active members of both the USGBC and NAHB — two key organizations that are working to define sustainable building practices.





## Get Started

To get started on your dream home exterior visit mastic.com/getstarted.

1 DREAM

#### DESIGN FIELD GUIDE

A series of amazing exterior transformations that will inspire ideas for your own home.



2 ADD COLOR + VISUALIZE

### THE INTERACTIVE DESIGN TOOL

Mix and match colors and styles to see how they look together.



(3) PREVIEW

#### DREAMHOME PROFESSIONAL

Use a photo of your home to see a realistic image of a designed exterior on your house. *Ask your* builder or remodeler.







#### THE PLY GEM PROMISE

Mastic products are backed by Ply Gem — a 75-year leader in pioneering performance home exteriors, with a superior warranty for exactly the home you want for decades to come.



mastic.com

PLY GEM SIDING GROUP 2600 GRAND BLVD. SUITE 900 KANSAS CITY, MO 64108

PLY GEM RESERVES THE RIGHT TO ALTER, MODIFY OR DELETH ITEMS FROM TIME TO THE WITHOUT NOTICE. DUE TO PRINTING LIMITATIONS, COLORS MAY NOT BE EXACTLY AS SHOWN CONTACT YOUR DISTRIBUTOR OR SALES REPRESENTATIVE FOR ACTUAL PRODUCT AND COLOR SAMPLES.

PLY GEM, THE PLY GEM LOGO, THE PLY GEM BADGE, AND MASTIC ARE TRADEMARKS OF PLY GEM INDUSTRIES, INC. ("PLY GEM" OR AN AFFILIATE OF PLY GEM © 2018 PLY GEM INDUSTRIES INC

ALL PRODUCTS MADE IN THE U.S.A. 7609103611132/REVA/MS/CG/0718









