Marvin Essential Collection

DESIGN AND PERFORMANCE, MADE EASIER

Characterized by clean lines, powerful performance, and streamlined options, the Essential Collection makes it easier to achieve design and quality. Previously known as Integrity All Ultrex, the Essential Collection features durable Ultrex® fiberglass interiors and exteriors, making it virtually maintenance-free.

About Us

At Marvin, we’re driven to imagine and create better ways of living, helping people feel happier and healthier inside their homes. We believe that our work isn’t just about designing better windows and doors—it’s about opening new possibilities for the people who use them.
## TABLE OF CONTENTS

3  MARVIN ESSENTIAL COLLECTION
6  WHY MATERIALS MATTER
10 ENERGY EFFICIENCY
12 DESIGNED WITH PROS IN MIND
16 WINDOWS AND DOORS
18 INSTALLATION ACCESSORIES
19 EXTERIOR TRIM
20 DESIGN OPTIONS
WHY MATERIALS MATTER

THE MARVIN MATERIALS DIFFERENCE: ULTREX FIBERGLASS

Choosing the right materials for windows and doors is important when it comes to long-term appearance and performance. Ultrex, an innovative fiberglass material pioneered by Marvin over 20 years ago, was one of the first premium composites on the market. However, not all composites are created equal.

- Some companies use materials like sawdust and vinyl to produce a composite material with fundamentally different properties and performance values. But Ultrex is different. Its material makeup contains a high density of woven fibers bound by a thermally-set resin that makes it more resistant to pressure and temperature than vinyl-based composites.
- With such different materials grouped in the composites category, it becomes important to know what sets them apart.

STRENGTH AND STABILITY OF ULTREX

Ultrex fiberglass is highly impact resistant and more rigid than vinyl and vinyl/wood composites. Issues of instability and less-than-perfect alignment that can complicate installation—and long-term performance—are not a concern with Essential Collection windows and doors.

The exceptional strength and stability of Ultrex eases installation and establishes a secure, long-lasting fit that stays square and true, year after year.

ULTREX INTERIOR AND EXTERIOR

The patented finishing process applies an impermeable and AAMA 624 verified factory finish that is up to 3x thicker than competitive finishes.

PULTRUDED FIBERGLASS

Thin strands of strong glass cables, saturated with compounded resins to create a durable material.
WHY MATERIALS MATTER

TEMPERATURES MAY FLUCTUATE, BUT ULTREX WON’T

Ultrex® expands and contracts at virtually the same rate as glass so it works with glass rather than against it. This means seals aren’t as prone to leaking and windows aren’t subjected to sagging issues like other composites.

This is especially true when compared to vinyl, which can distort in extreme heat and crack in fluctuating temperatures. Ultrex resists distortion even at temperatures up to 285°F. Rapid temperature change doesn’t faze Ultrex: When the mercury climbs from -30°F to 70°F, a 6 foot stile changes less than 1/32” in length.

EXPANSION MEASUREMENT

Ultrex expands and contracts at virtually the same rate as glass.

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>Expansion (10^-5 in/in/F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass</td>
<td>0.5</td>
</tr>
<tr>
<td>Aluminum</td>
<td>0.6</td>
</tr>
<tr>
<td>Vinyl/Wood</td>
<td>0.8</td>
</tr>
<tr>
<td>Composite</td>
<td></td>
</tr>
</tbody>
</table>

INDUSTRY’S BEST FIBERGLASS FINISH FOR LASTING BEAUTY

Ultrex is the first and only fiberglass finish to be verified to AAMA’s 624 voluntary finish specifications for fiber reinforced thermoset profiles (fiberglass).

Windows and doors made with Ultrex resist scratches, dings, and marring more than vinyl. Our patented, mechanically bonded acrylic finish is up to three times thicker than painted competitive finishes, and it resists UV degradation up to five times longer than vinyl—even on dark colors.

PATENTED ACRYLIC CAP

FIBERGLASS FINISH FOR LASTING BEAUTY

Ultrex is the first and only fiberglass finish to be verified to AAMA’s 624 voluntary finish specifications for fiber reinforced thermoset profiles (fiberglass).

Windows and doors made with Ultrex resist scratches, dings, and marring more than vinyl. Our patented, mechanically bonded acrylic finish is up to three times thicker than painted competitive finishes, and it resists UV degradation up to five times longer than vinyl—even on dark colors.
A MORE COMFORTABLE INTERIOR, REGARDLESS OF THE SEASON

TOP RATED ENERGY EFFICIENCY

The NFRC defines energy performance ratings for the entire window and door industry. It rates:

- **U-factor**: How well a window keeps heat inside a building.
- **Solar heat gain**: A window’s ability to block warming caused by sunlight.
- **Visible light transmittance**: How much light gets through a product.
- **Air leakage**: Heat loss and gain by infiltration through cracks in the window assembly.

Ultrex® fiberglass is 500 times less conductive than roll-form aluminum and is similar to wood and PVC. It provides an insulated barrier against extreme weather temperatures, keeping homes comfortable, and reducing heating and cooling costs.

ENERGY COST SAVINGS

Marvin was the first major window and door manufacturer to offer energy-efficient Low E2 glass and ENERGY STAR® certified performance on all of our standard windows and doors. Compared to non-certified products, ENERGY STAR certified windows and doors cut heating and cooling costs by 12%.*

The Essential Collection offers Low E1, Low E2, Low E3, and Low E3/ERS insulated glass with argon gas, which has thermal conductivity 30% lower than that of air. It adds improved solar and thermal protection by distinguishing between visible light, damaging UV, and near-infrared rays to offer the ultimate glass performance, and provides a selection of energy-efficient solutions depending on your climate and needs.

LOW E GLASS COATING

The Low E coating is specially designed to take advantage of the angle of the winter and summer sun. Winter sun is absorbed and conducted indoors; Summer sun is filtered and reflected back outdoors.

- **WINTER SUN**
  - LOW E GLAZING
- **SUMMER SUN**
  - LOW E GLAZING

* ENERGY STAR® at energystar.gov

COOLER IN SUMMER, WARMER IN WINTER

Keep heat inside during cooler weather and block the sun’s rays during warmer weather with Dual Pane windows and Low E coating.
DESIGNED WITH PROS IN MIND

PEACE OF MIND
Every project has its own unique requirements and Marvin is equipped to meet those challenges. Our unique Ultrex® fiberglass construction, available factory services, unmatched delivery, and network of dedicated service and support personnel make the Essential Collection the perfect choice—no matter the project.

EASY TO ORDER, SIMPLE TO INSTALL
The Essential Collection offers simplified options to make the order process straightforward. Installation options and accessories make installing Marvin easier than ever. See page 18 for more information.

MARVIN HAS YOU COVERED
The Essential Collection is backed by a fully transferable 20/10 warranty—10-year coverage on manufacturing materials and workmanship, and 20-year coverage on glass.

FAST & EFFICIENT DELIVERY TO THE LOCAL DISTRIBUTOR

CREATING VALUE AND EFFICIENCY EVERY STEP OF THE WAY
Weather-tight, solid, and durable Ultrex fiberglass means there are virtually no call-backs. Essential window and door profiles are optimized for the maximum in performance and fit.
Marvin Essential Collection

PRODUCTS AND OPTIONS
STRAIGHTFORWARD AND TOUGH

Available with custom sizes, a variety of interior and exterior finish options, exterior trim, divided lites, and hardware options, the Essential products are designed to blend seamlessly with any style. The narrow frames and clean lines provide a great contemporary feel and the strength of Ultrex® helps ensure windows and doors stay true and operate effortlessly for years to come.
INSTALLATION OPTIONS AND ACCESSORIES

1. NAILING FIN
Pre-attached folding nailing fin and drip cap for easier installation. Available through-jamb and installation bracket options.

2. FACTORY-INSTALLED SCREENS
Factory-installed screens are a standard offering with operating windows. At no extra cost, we can ship your screens separately to reduce on-site damage prior to installation.

3. FACTORY-APPLIED JAMB EXTENSIONS
Factory-applied jamb extensions save time and labor. We supply 4 9/16" and 6 9/16" jamb depth.

4. FACTORY-APPLIED SHEETROCK RETURN
Factory-applied sheetrock return accommodates 1/2" to 5/8" drywall, while the 3/4" receiver accommodates box jambs and thicker installation methods.

5. FACTORY MULLED ASSEMBLIES
Available standard factory mulling, reinforced factory mulling, or field mulling kits. The reinforced null meets AAMA 450 specifications and performs up to a PG40 assembly rating.

6. FRAME EXPANDERS
3" and 1" frame expanders provide installation flexibility, while our frame filler increases the frame depth to 3 1/4" for a seamless replacement installation.

7. SPECIAL SIZES
Special sizes are available on windows and doors in 1/64" increments for the perfect fit every time.

8. J-CHANNEL
J-channel installs easily with various installation applications, while the detailed profile provides a more dramatic finished appearance.

EXTERIOR TRIM

Ultrex® Exterior Trim is offered with all rectangular Essential products in the same six exterior finishes. The durability, performance, and look of Marvin Essential windows and doors can be extended to the trim.

BRICK MOULD
2" Brick Mould is available with or without 2 1/8" sill nosing.

FLAT
3 1/2" Flat Trim is available in Flat and Flat Ranch configurations with or without 2 1/8" sill nosing.

SILL NOSE
2 1/8" Sill Nose provides authentic sill appearance.

CONNECTION BARB
Barb and receiver attachment method provides for quick, secure installation.

TRIM CONFIGURATIONS
Multiple configurations are available in linear lengths and factory pre-cut kits in all of the Essential Collection exterior colors.
INTERIOR AND EXTERIOR FINISHES

Essential windows and doors have a durable, strong Ultrex® fiberglass interior and exterior, featuring our AAMA-verified acrylic finish for low-maintenance and superior aesthetics. Choose from a variety of colors and Exterior Trim configurations to match your style.

FIBERGLASS INTERIOR COLORS

<table>
<thead>
<tr>
<th>Stone White</th>
<th>Available with your choice of exterior finish colors</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bronze</td>
<td>Available when paired with Bronze exterior finish</td>
</tr>
<tr>
<td>Ebony</td>
<td>Available when paired with Ebony exterior finish</td>
</tr>
</tbody>
</table>

FIBERGLASS EXTERIOR COLORS

| Stone White | Available with your choice of exterior finish colors |
| Cashmere    |                                                        |
| Pebble Gray |                                                        |
| Evergreen   |                                                        |
| Bronze      |                                                        |
| Ebony       |                                                        |

GRILLES

GRILLES-BETWEEN-THE-GLASS (GBG)
Available in several popular lite cut options for a classic divided lite look and easy glass cleaning. Available in Stone White, Bronze, and Ebony interior and Stone White, Cashmere, Pebble Gray, Evergreen, Bronze, or Ebony exterior.*

ACCESSIBILITY OPTIONS

OPENING CONTROL DEVICE
Limits opening to 4", while providing for full egress. ASTM F2090-10 compliant.

SLIM HANDLE
Handle provides a 32" net clear opening on Sliding Patio Doors in certain configurations.

SASH LIMITER
Permanently limits sash movement for safety and security.

NON-OPERABLE LOCK
Renders sash inoperable when security is a paramount concern.

GLASS OPTIONS

Glass is available with Dual Pane. Available with Low E1, Low E2, Low E3, and Low E3/ERS insulated glass with argon gas.* Options include glazing for sound abatement (STC/OITC), high altitudes, and California fire zones.

DECORATIVE GLASS

<table>
<thead>
<tr>
<th>Obscure</th>
<th>glue-chip</th>
<th>Frost</th>
<th>Bronze tint</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frost</td>
<td>Reed</td>
<td>Gray tint</td>
<td></td>
</tr>
<tr>
<td>Rain</td>
<td>Narrow Reed</td>
<td>Green tint</td>
<td></td>
</tr>
</tbody>
</table>

GLASS OPTIONS

Glass is available with Dual Pane. Available with Low E1, Low E2, Low E3, and Low E3/ERS insulated glass with argon gas.* Options include glazing for sound abatement (STC/OITC), high altitudes, and California fire zones.

* Not available in polygons except direct glaze rectangles.
* Argon gas not available in high-elevations where capillary tubes are required.
HARDWARE STYLES

WINDOW HARDWARE
Windows feature classic low-profile durable hardware for clean aesthetics, safety, and security.

DOOR HANDLES
Door handles are available in two distinct hardware styles.

DOOR HANDLE OPTIONS
- Available keyed-alike option (use one key on multiple locks, with up to 3 different keys on each project)
- Choose a distinct interior and exterior handle finish that matches or complements the interior and exterior color of your door.

FINISHES
Choose from a variety of hardware finishes to complement your Essential Collection windows and doors.

The Physical Vapor Deposition (PVD) process adds a layer of toughness to hardware exposed to environmental factors like direct sun and humidity. PVD finishes resist fading and discoloration, even in coastal areas. PVD has the highest grade corrosion resistant finish.

PVD finish is available on exterior door hardware in Oil Rubbed Bronze, Satin Nickel, and Brass.

Essential Double Hung Window with Sash Lock and Sash Lift in Oil Rubbed Bronze

Essential Sliding Patio Door with Cambridge Handle in Matte Black

Essential Awning Windows with Folding Handles in White
Since we opened as a family-owned and -operated cedar and lumber company in 1912, Marvin has designed products to help people live better. We remain committed to bringing beauty and simplicity into people’s lives with windows and doors that stand the test of time.